

09/806876

JC02 Rec'd PCT/PTO 05 APR 2001

TRANSMITTAL LETTER TO THE UNITED STATES

ATTORNEY'S DOCKET NUMBER 49462DESIGNATED/ELECTED OFFICE (DO/EO/US)
CONCERNING A FILING UNDER 35 U.S.C. 371

U.S. APPLICATION NO. (If known, see 37 CFR 1.5)

INTERNATIONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
PCT/EP 99/07679	13 October 1999	19 October 1998

TITLE OF INVENTION: A PROCESS FOR PREPARING CHIRAL CARBOXYLIC ACIDS FROM NITRILES USING A NITRILASE
OR MICROORGANISMS WHICH COMPRISE A GENE FOR THE NITRILASE

APPLICANT(S) FOR DO/EO/US Marion RESS-LOESCHKE, Thomas FRIEDRICH, Bernhard HAUER, Ralf MATTES, Dirk ENGLES

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. /X/ This is a FIRST submission of items concerning a filing under 35 U.S.C. 371.
 2. // This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371.
 3. /X/ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
 4. /x/ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
 5. /X/ A copy of the International Application as filed (35 U.S.C. 371(c)(2)).
 - a./X/ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b./ / has been transmitted by the International Bureau.
 - c./ / is not required, as the application was filed in the United States Receiving Office (RO/US0).
 6. /X/ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
 7. // Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)).
 - a./ / are transmitted herewith (required only if not transmitted by the International Bureau).
 - b./ / have been transmitted by the International Bureau.
 - c./ / have not been made; however, the time limit for making such amendments has NOT expired.
 - d./ / have not been made and will not be made.
 8. // A translation of the amendments to the claims under PCT Article 19(35 U.S.C. 371(c)(3)).
 9. /X / An oath or declaration of the inventor(s)(35 U.S.C. 171(c)(4)).
 10. // A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).
- Items 11. to 16. below concern other document(s) or information included:
11. /X / An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
 12. /X / An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
 13. /X / A FIRST preliminary amendment.
// A SECOND or SUBSEQUENT preliminary amendment.
 14. // A substitute specification.
 15. // A change of power of attorney and/or address letter.
 16. /x/ Other items or information.
International Search Report
International Preliminary Examination Report

T05040-92890860

09/806876

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U.S. Appl. No. (If Known) INTERNATIONAL APPLN. NO.
PCT/EP99/07679ATTORNEY'S DOCKET NO.
4946217. /X/ The following fees are submitted
BASIC NATIONAL FEE (37 CFR 1.492(a)(1)-(5)):
Search Report has been prepared by the
EPO or JPO.....\$860.00CALCULATIONSPTO USE ONLY

860.00

International preliminary examination fee paid to USPTO
(37 CFR 1.482).....\$750.00No international preliminary examination fee paid to
USPTO (37 CFR 1.482) but international search fee paid
to USPTO (37 CFR 1.445(a)(2)).....\$700.00Neither international preliminary examination fee
(37 CFR 1.482) nor international search fee
(37 CFR 1.445(a)(2)) paid to USPTO\$ 970.00International preliminary examination fee paid to
USPTO (37 CFR 1.482) and all claims satisfied pro
-visions of PCT Article 33(2)-(4).....\$96.00**ENTER APPROPRIATE BASIC FEE AMOUNT = \$ 860.00**Surcharge of \$130.00 for furnishing the oath or declaration
later than // 20 // 30 months from the earliest
claimed priority date (37 CFR 1.492(e)).

Claims	Number Filed	Number Extra	Rate
Total Claims	15	-20	X\$18.
Indep. Claims	2	-3	X\$80.
Multiple dependent claim(s) (if applicable)		+270.	
TOTAL OF ABOVE CALCULATION			= 860.00

Reduction of 1/2 for filing by small entity, if applicable.
Verified Small Entity statement must also be filed
(Note 37 CFR 1.9, 1.27, 1.28).**SUBTOTAL = 860.00**Processing fee of \$130. for furnishing the English
translation later than // 20 // 30 months from the
earliest claimed priority date (37 CFR 1.492(f)). +**TOTAL NATIONAL FEE = 860.00**Fee for recording the enclosed assignment (37 CFR 1.21(h)).
The assignment must be accompanied by an appropriate cover
sheet (37 CFR 3.28, 3.31) \$40.00 per property =**TOTAL FEES ENCLOSED = \$ 900.00**Amount to be
refunded: \$
Charged \$a./X/ A check in the amount of \$ 900. to cover the above fees is enclosed.

b./ / Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees. A duplicate copy of this sheet is enclosed.

c./X/ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 11-0345. A duplicate copy of this sheet is enclosed.**NOTE:** Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.**SEND ALL CORRESPONDENCE TO:**
KEIL & WEINKAUF
1101 Connecticut Ave., N.W.
Washington, D. C. 20036

SIGNATURE

Herbert B. Keil

NAME

Registration No. 18,967

533 Rec'd PCT/PTO 10 AUG 2001

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of

RESS-LOESCHKE et al.

Serial No. 09/806,876

Filed: October 13, 1999

Box Sequence

For: A PROCESS FOR PREPARING CHIRAL CARBOXYLIC ACIDS FROM
NITRILES USING A NITRILASE OR MICROORGANISMS WHICH COMPRISE
A GENE FOR THE NITRILASE

I hereby certify that this correspondence
is being deposited with the United States
Postal Service as first class mail in an
envelope addressed to Commissioner of
Patents and Trademarks, Washington, D.C.
20231, on:

Date of Deposit

8/9/01

Person Making Deposit

H. B. K. E. L.

Signature

H. B. K. E. L.

Date of Signature

8/9/01

Honorable Commissioner of
Patents and Trademarks
Washington, D.C. 20231

PRELIMINARY AMENDMENT
AND
RESPONSE TO NOTICE TO COMPLY WITH SEQUENCE REQUIREMENTS

Sir:

In response to the Notice to Comply with Requirements for Patent Applications
Containing Nucleotide Sequence and/or Amino Acid Sequence Disclosures, a copy of
the Sequence Listing in computer readable form is attached hereto. The content of the
paper copy of the Sequence Listing and the copy of the Sequence Listing in computer
readable form is the same, and includes no new matter.

IN THE SPECIFICATION

Delete the sequence listing on pages 1-6 of the specification and substitute replacement pages 1-6 attached hereto as separate pages, to be placed after the Abstract page.

REMARKS

It is believed that by submitting the present amendment and sequence listing diskette, the application now fully complies with the requirements of 37 CFR 1.821-1.825. Favorable action by the examiner is solicited.

Please charge any shortage in fees due in connection with the filing of this paper, including Extension of Time fees to Deposit Account No. 11.0345. Please credit any excess fees to such deposit account.

Respectfully submitted,

KEIL & WEINKAUF



Herbert B. Keil
Reg. No. 18,967

1101 Connecticut Avenue, N.W.
Washington, D.C. 20036
(202) 659-0100

HBK/DSK/kas



SEQUENCE LISTING

<110> Ress-Loeschke, Marion
Friedrich, Thomas
Hauer, Bernhard

<120> A process for preparing chiral carboxylic acids
from nitriles using a nitrilase or microorganisms
which comprise a gene for the nitrilase

<130> 49462

<140> US 09/806,876

<141> 2001-05-21

<150> Germany/19848129.2

<151> 1998-10-19

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cgt cag gcc cgc gat gag ggc tgt gac ctg atc gtg ttt ggt gaa acc 144
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Phe Ile Ala Leu Gly Tyr Ser Glu Arg Ser Gly Gly Ser Leu Tyr Leu
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Gly Gln Cys Leu Ile Asp Asp Lys Gly Glu Met Leu Trp Ser Arg Arg
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PCT09

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PATENT APPLICATION: US/09/806,876A

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5 Friedrich, Thomas
6 Hauer, Bernhard
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10 which comprise a gene for the nitrilase
12 <130> FILE REFERENCE: 49462
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RAW SEQUENCE LISTING

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PATENT APPLICATION: US/09/806,876A

TIME: 10:15:00

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183             260             265             270
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186             275             280             285
188 Ile Asn Asp Pro Val Gly His Tyr Ser Lys Pro Glu Ala Thr Arg Leu
189      290             295             300
191 Val Leu Asp Leu Gly His Arg Asp Pro Met Thr Arg Val His Ser Lys
192 305             310             315             320
194 Ser Val Thr Arg Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys Ile
195             325             330             335
197 Ala Ser Val Ala Ile Ser His Pro Gln Asp Ser Asp Thr Leu Leu Val
198             340             345             350
200 Gln Glu Pro Ser
201             355
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206 <212> TYPE: PRT
207 <213> ORGANISM: Alcaligenes faecalis

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PATENT APPLICATION: US/09/806,876A

DATE: 10/23/2001
TIME: 10:15:00

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215 20 25 30
217 Arg Gln Ala Arg Asp Glu Gly
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221 <210> SEQ ID NO: 4

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223 <212> TYPE: PRT

224 <213> ORGANISM: *Alcaligenes faecalis*

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228 Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys Ile Ala Ser Val Ala

229 1 5 10 15

231 Ile Ser His Pro Gln

232 20

235 <210> SEQ ID NO: 5

236 <211> LENGTH: 11

237 <212> TYPE: PRT

238 <213> ORGANISM: *Alcaligenes faecalis*

240 <400> SEQUENCE: 5

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243 1 5 10

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252 <221> NAME/KEY: Unsure

253 <222> LOCATION: 1 ... 23 OK

254 <223> OTHER INFORMATION: n represents g, a, t or c

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V--> 259 atgcagacna gnaaratcgt scg

23

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265 <213> ORGANISM: *Alcaligenes faecalis*

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268 <221> NAME/KEY: Unsure

269 <222> LOCATION: 1 ... 20 OK

270 <223> OTHER INFORMATION: n represents g, a, t or c

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20

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RAW SEQUENCE LISTING

DATE: 10/23/2001

PATENT APPLICATION: US/09/806,876A

TIME: 10:15:00

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Output Set: N:\CRF3\10232001\I806876A.raw

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291 <213> ORGANISM: Alcaligenes faecalis

293 <400> SEQUENCE: 9

295 aaggatcctc aagacggctc ttgcactagc ag

32

T05040"34B50000

VERIFICATION SUMMARY

DATE: 10/23/2001

PATENT APPLICATION: US/09/806,876A

TIME: 10:15:01

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L:259 M:341 W: (46) "n" or "Xaa" used, for SEQ ID#:6

L:275 M:341 W: (46) "n" or "Xaa" used, for SEQ ID#:7

105040-92300160

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re the Application of)
RESS-LOESCHKE et al.) BOX PCT
)
International Application)
PCT/EP 99/07679)
)
Filed: October 13, 1999)
)

For: A PROCESS FOR PREPARING CHIRAL CARBOXYLIC ACIDS FROM NITRILES
USING A NITRILASE OR MICROORGANISMS WHICH COMPRISE A GENE
FOR THE NITRILASE

PRELIMINARY AMENDMENT

Honorable Commissioner of
Patents and Trademarks
Washington, D.C. 20231

Sir:

Prior to examination, kindly amend the above-identified application as follows:

IN THE CLAIMS

Amend the claims as shown in the attached sheets.

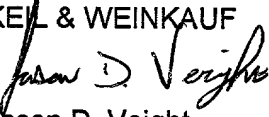
REMARKS

The claims have been amended to eliminate multiple dependency and to put them in better form for U.S. filing. No new matter is included. A clean copy of the claims is attached.

Favorable action is solicited.

Respectfully submitted,

KEIL & WEINKAUF


Jason D. Voight
Reg. No. 42,205

1101 Connecticut Ave., N.W.
Washington, D.C. 20036

(202)659-0100

005040-32890860

AMENDED CLAIMS FOR OZ49462 -PCT/EP99/07679

5. (amended) A vector comprising a nucleic acid sequence as claimed in claim 1
[or a nucleic acid construct as claimed in claim 4].
6. (amended) A microorganism comprising at least one nucleic acid sequence as
claimed in claim 1 [or at least one nucleic acid construct as claimed in claim 4].
8. (amended) A process for preparing chiral carboxylic acids of the general formula I



which comprises converting racemic nitriles of the general formula II



AMENDED CLAIMS FOR 0Z49462-PCT/EP99/07679

in the presence of an amino acid sequence as claimed in claim 2 [or 3 or a growing, dormant or disrupted microorganism as claimed in claim 6 or 7], and where at least 25 mmol of nitrile are converted per h and per mg of protein, or 25 mmol of nitrile are converted per h and per g of dry weight, into the chiral carboxylic acids,

where the substituents and variables in the formulae I and II have the following meanings:

* an optically active center

R^1, R^2, R^3 independently of one another hydrogen, substituted or unsubstituted, branched or unbranched C_1-C_{10} -alkyl, C_2-C_{10} -alkenyl, substituted or unsubstituted aryl, hetaryl, OR^4 or NR^4R^5 and where the radicals R^1, R^2 and R^3 are always different,

R^4 hydrogen, substituted or unsubstituted, branched or unbranched C_1-C_{10} -alkyl, C_2-C_{10} -alkenyl, C_1-C_{10} -alkylcarbonyl, C_2-C_{10} -alkenylcarbonyl, aryl, arylcarbonyl, hetaryl or hetarylcarbonyl,

R^5 hydrogen, substituted or unsubstituted, branched or unbranched C_1-C_{10} -alkyl, C_2-C_{10} -alkenyl, aryl or hetaryl.

10. (amended) A process as claimed in claim 8 [or 9], wherein one of the substituents R^1, R^2 or R^3 is aryl.

AMENDED CLAIMS FOR 0Z49462-PCT/EP99/07679

11. (amended) A process as claimed in [any of claims 8 to 10] claim 8, wherein the process is carried out in an aqueous reaction solution at a pH between 4 and 11.
12. (amended) A process as claimed in [any of claims 8 to 11] claim 8, wherein from 0.01 to 10% by weight of nitrile or from 0.01 to 10% by weight of a corresponding aldehyde or ketone and from 0.01 to 10% by weight of hydrocyanic acid are reacted in the process.
13. (amended) A process as claimed in [any of claims 8 to 12] claim 8, wherein the process is carried out at a temperature between 0°C and 80°C.
14. (amended) A process as claimed in [any of claims 8 to 13] claim 8, wherein the chiral carboxylic acid is isolated from the reaction solution in yields of from 60 to 100% by extraction or crystallization or extraction and crystallization.
15. (amended) A process as claimed in [any of claims 8 to 14] claim 8, wherein the chiral carboxylic acid has an optical purity of at least 90%ee.

COPY OF CLEAN CLAIMS FOR OZ 49462-PCT/EP99/07679

1. An isolated nucleic acid sequence which codes for a polypeptide having nitrilase activity, selected from the group of:
 - a) a nucleic acid sequence having the sequence depicted in SEQ ID NO: 1,
 - b) nucleic acid sequences which are derived from the nucleic acid sequence depicted in SEQ ID NO: 1 as a result of the degeneracy of the genetic code,
 - c) derivatives of the nucleic acid sequence depicted in SEQ ID NO: 1, which code for polypeptides having the amino acid sequences depicted in SEQ ID NO: 2 and have at least 95% homology at the amino acid level, with negligible reduction in the enzymatic action of the polypeptides.
2. An amino acid sequence encoded by a nucleic acid sequence as claimed in claim 1.
3. An amino acid sequence as claimed in claim 2, encoded by the sequence depicted in SEQ ID NO: 1.
4. A nucleic acid construct comprising a nucleic acid sequence as claimed in claim 1, the nucleic acid sequence being linked to one or more regulatory signals.
5. A vector comprising a nucleic acid sequence as claimed in claim 1.
6. A microorganism comprising at least one nucleic acid sequence as claimed in claim 1.
7. A microorganism as claimed in claim 6, where the microorganism is a bacterium of the genera *Escherichia*, *Pseudomonas* or *Alcaligenes*.

8. A process for preparing chiral carboxylic acids of the general formula I



which comprises converting racemic nitriles of the general formula II



in the presence of an amino acid sequence as claimed in claim 2, and where at least 25 mmol of nitrile are converted per h and per mg of protein, or 25 mmol of nitrile are converted per h and per g of dry weight, into the chiral carboxylic acids, where the substituents and variables in the formulae I and II have the following meanings:

* an optically active center

R¹, R², R³ independently of one another hydrogen, substituted or unsubstituted, branched or unbranched C₁–C₁₀-alkyl, C₂–C₁₀-alkenyl, substituted or

unsubstituted aryl, hetaryl, OR⁴ or NR⁴R⁵ and where the radicals R¹, R² and R³ are always different,

R⁴ hydrogen, substituted or unsubstituted, branched or unbranched

C₁-C₁₀-alkyl, C₂-C₁₀-alkenyl, C₁-C₁₀-alkylcarbonyl, C₂-C₁₀-alkenylcarbonyl, aryl, arylcarbonyl, hetaryl or hetarylcarbonyl,

R⁵ hydrogen, substituted or unsubstituted, branched or unbranched

C₁-C₁₀-alkyl, C₂-C₁₀-alkenyl, aryl or hetaryl.

9. A process as claimed in claim 8, wherein one of the substituents R¹, R² or R³ is OR⁴.
10. A process as claimed in claim 8, wherein one of the substituents R¹, R² or R³ is aryl.
11. A process as claimed in claim 8, wherein the process is carried out in an aqueous reaction solution at a pH between 4 and 11.
12. A process as claimed in claim 8, wherein from 0.01 to 10% by weight of nitrile or from 0.01 to 10% by weight of a corresponding aldehyde or ketone and from 0.01 to 10% by weight of hydrocyanic acid are reacted in the process.
13. A process as claimed in claim 8, wherein the process is carried out at a temperature between 0°C and 80°C.
14. A process as claimed in claim 8, wherein the chiral carboxylic acid is isolated from the reaction solution in yields of from 60 to 100% by extraction or crystallization or extraction and crystallization.
15. A process as claimed in claim 8, wherein the chiral carboxylic acid has an optical purity of at least 90%ee.

6/PRTS

A process for preparing chiral carboxylic acids from nitriles using a nitrilase or microorganisms which comprise a gene for the nitrilase

5

The invention relates to nucleic acid sequences which code for a polypeptide having nitrilase activity, to nucleic acid constructs comprising the nucleic acid sequences, and to vectors comprising the nucleic acid sequences or the nucleic acid constructs. The

- 10 invention further relates to amino acid sequences which are encoded by the nucleic acid sequences, and to microorganisms comprising the nucleic acid sequences, the nucleic acid constructs or vectors comprising the nucleic acid sequences or the nucleic acid constructs.

15

The invention additionally relates to a process for preparing chiral carboxylic acids from the racemic nitriles.

Chiral carboxylic acids are compounds in demand for organic

- 20 chemical synthesis. They are starting materials for a large number of pharmaceutical active ingredients or active ingredients for crop protection. Chiral carboxylic acids can be used for classical racemate resolution via diastereomeric salts. Thus, R-(-)- or S-(-)-mandelic [sic] acid is employed, for example, for
- 25 racemate resolution of racemic amines. R-(-)-Mandelic acid is additionally used as intermediate for synthesizing semisynthetic antibiotics and a large number of agricultural products.

Various different synthetic routes to chiral carboxylic acids are

- 30 disclosed in the literature. Thus, for example, optically active amino acids are obtained industrially by fermentation processes. These entail the disadvantage that a specific process must be developed for each amino acid. This is why chemical or enzymatic processes are used in order to be able to prepare a maximally
- 35 wide range of different compounds. A disadvantage of chemical processes is that the stereocenter usually has to be constructed in complicated, multistage, not widely applicable synthesis [sic].

- 40 The enzymatic synthesis of chiral carboxylic acids are [sic] to be found in a number of patents or patent applications. WO92/05275 describes the synthesis of enantiomeric α -hydroxy- α -alkyl- or α -alkylcarboxylic acids in the presence of biological materials. EP-B-0 348 901 claims a process for
- 45 preparing optically active α -substituted organic acids using microorganisms of the genera *Alcaligenes*, *Pseudomonas*, *Rhodopseudomonas*, *Corynebacterium* sp. strain KO-2-4,

Acinetobacter, Bacillus, Mycobacterium, Rhodococcus and Candida. The preparation of L- α -amino acids using microorganisms is claimed in EP-B-0 332 379.

- 5 The preparation of α -hydroxycarboxylic acids, specifically the preparation of optically active lactic acid or mandelic acid, using various microorganisms, such as microorganisms of the genera Alcaligenes, Aureobacterium, Pseudomonas, Rhodopseudomonas, Corynebacterium, Acinetobacter, Caseobacter, 10 Bacillus, Mycobacterium, Rhodococcus, Brevibacterium, Nocardia, Variovorax, Arthrobacter and Candida or using enzymes is described in the patents EP-A-0 348 901 or its US equivalent US 5,283,193, EP-A-0 449 648, EP-B-0 473 328, EP-B-0 527 553 or its US equivalent US 5,296,373, EP-A-0 610 048, EP-A-0 610 049, 15 EP-A 0 666 320 or WO97/32030.

The disadvantages of these processes is that they often lead to products with only low optical purity and/or that they proceed with only low space-time yields. This leads to economically

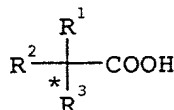
- 20 unattractive processes. Even attempts to increase the productivity by adding substances such as sulfite, disulfite, dithionite, hypophosphite or phosphite (see EP-A 0 486 289) or by use of microorganisms having an increased resistance to α -hydroxy nitriles (see WO97/32030) lead to a negligible increase in 25 productivity.

It is an object of the present invention to develop an easy, cost-effective, widely applicable process for preparing optically active chiral carboxylic acids which does not have the

- 30 abovementioned disadvantages.

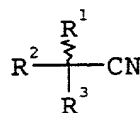
We have found that this object is achieved by the process according to the invention for preparing chiral carboxylic acids of the general formula I

35



(I),

- 40 which comprises converting racemic nitriles of the general formula II



(II)

45

in the presence of an amino acid sequence which is encoded by a nucleic acid sequence selected from the group of

5 a) a nucleic acid sequence having the sequence depicted in SEQ ID NO: 1,

b) nucleic acid sequences which are derived from the nucleic acid sequence depicted in SEQ ID NO: 1 as a result of the degeneracy of the genetic code,

10

c) derivatives of the nucleic acid sequence depicted in SEQ ID NO: 1, which code for polypeptides having the amino acid sequences depicted in SEQ ID NO: 2 and have at least 80% homology at the amino acid level, with negligible reduction
15 in the enzymatic action of the polypeptides,

or a growing, dormant or disrupted microorganism which comprises either a nucleic acid sequence from the abovementioned group or a nucleic acid construct which links a nucleic acid from said group
20 to one or more regulatory signals, and where at least 25 mmol of nitrile are converted per h and per mg of protein or 25 mmol of nitrile are converted per h and per g of dry weight into the chiral carboxylic acids,

25 where the substituents and variables in the formulae I and II have the following meanings:

* an optically active center

30 R^1 , R^2 , R^3 independently of one another hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, substituted or unsubstituted aryl, hetaryl, OR^4 or NR^4R^5 and where the radicals R^1 , R^2 and R^3 are always different,

35

R^4 hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, C_1 - C_{10} -alkylcarbonyl, C_2 - C_{10} -alkenylcarbonyl, aryl, arylcarbonyl, hetaryl or hetarylcarbonyl,

40

R^5 hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, aryl or hetaryl.

R^1 , R^2 , R^3 in the compounds of the formulae I and II are,

45 independently of one another, hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl,

substituted or unsubstituted aryl, hetaryl, OR⁴ or NR⁴R⁵ and where the radicals R¹, R² and R³ are always different.

Alkyl radicals which may be mentioned are substituted or

- 5 unsubstituted, branched or unbranched C₁-C₁₀-alkyl chains such as, for example, methyl, ethyl, n-propyl, 1-methylethyl, n-butyl, 1-methylpropyl, 2-methylpropyl, 1,1-dimethylethyl, n-pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 2,2-dimethylpropyl, 1-ethylpropyl, n-hexyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl,
- 10 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 4-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 1,3-dimethylbutyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl, 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl,
- 15 1-ethyl-2-methylpropyl, n-heptyl, n-octyl, n-nonyl or n-decyl. Methyl, ethyl, n-propyl, n-butyl, i-propyl or i-butyl are preferred.

Alkenyl radicals which may be mentioned are branched or

- 20 unbranched C₂-C₁₀-alkenyl chains such as, for example, ethenyl, propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methylpropenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 1-methyl-1-butenyl, 2-methyl-1-butenyl, 3-methyl-1-butenyl, 1-methyl-2-butenyl, 2-methyl-2-butenyl, 3-methyl-2-butenyl,
- 25 1-methyl-3-butenyl, 2-methyl-3-butenyl, 3-methyl-3-butenyl, 1,1-dimethyl-2-propenyl, 1,2-dimethyl-1-propenyl, 1,2-dimethyl-2-propenyl, 1-ethyl-1-propenyl, 1-ethyl-2-propenyl, 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl, 5-hexenyl, 1-methyl-1-pentenyl, 2-methyl-1-pentenyl, 3-methyl-1-pentenyl,
- 30 4-methyl-1-pentenyl, 1-methyl-2-pentenyl, 2-methyl-2-pentenyl, 3-methyl-2-pentenyl, 4-methyl-2-pentenyl, 1-methyl-3-pentenyl, 2-methyl-3-pentenyl, 3-methyl-3-pentenyl, 4-methyl-3-pentenyl, 1-methyl-4-pentenyl, 2-methyl-4-pentenyl, 3-methyl-4-pentenyl, 4-methyl-4-pentenyl, 1,1-dimethyl-2-butenyl,
- 35 1,1-dimethyl-3-butenyl, 1,2-dimethyl-1-butenyl, 1,2-dimethyl-2-butenyl, 1,2-dimethyl-3-butenyl, 1,3-dimethyl-1-butenyl, 1,3-dimethyl-2-butenyl, 1,3-dimethyl-3-butenyl, 2,2-dimethyl-3-butenyl, 2,3-dimethyl-1-butenyl, 2,3-dimethyl-2-butenyl,
- 40 2,3-dimethyl-3-butenyl, 3,3-dimethyl-1-butenyl, 3,3-dimethyl-2-butenyl, 1-ethyl-1-butenyl, 1-ethyl-2-butenyl, 1-ethyl-3-butenyl, 2-ethyl-1-butenyl, 2-ethyl-2-butenyl, 2-ethyl-3-butenyl, 1,1,2-trimethyl-2-propenyl, 1-ethyl-1-methyl-2-propenyl, 1-ethyl-2-methyl-1-propenyl,
- 45 1-ethyl-2-methyl-2-propenyl, 1-heptenyl, 2-heptenyl, 3-heptenyl, 4-heptenyl, 5-heptenyl, 6-heptenyl, 1-octenyl, 2-octenyl,

0050/49462

3-octenyl, 4-octenyl, 5-octenyl, 6-octenyl, 7-octenyl, nonenyl or decenyl. Ethenyl, propenyl, butenyl or pentenyl are preferred.

Aryl radicals which may be mentioned are substituted and

- 5 unsubstituted aryl radicals which contain 6 to 20 carbon atoms in the ring or ring system. The latter may comprise aromatic rings which are fused together or aromatic rings linked by alkyl, alkylcarbonyl, alkenyl or alkenylcarbonyl chains, carbonyl, oxygen or nitrogen. The aryl radicals may, where appropriate, also be linked via C₁-C₁₀-alkyl, C₃-C₈-alkenyl, C₃-C₆-alkynyl or C₃-C₈-cycloalkyl chain to the basic framework. Phenyl or naphthyl are preferred.

Hetaryl [lacuna] which may be mentioned are substituted or

- 15 unsubstituted, single or fused aromatic ring systems with one or more heteroaromatic 3- to 7-membered rings which may contain one or more heteroatoms such as N, O or S and may, where appropriate, be linked via a C₁-C₁₀-alkyl, C₃-C₈-alkenyl or C₃-C₈-cycloalkyl chain to the basic framework. Examples of hetaryl radicals of this type are pyrazole, imidazole, oxazole, isooxazole [sic], thiazole, triazole, pyridine, quinoline, isoquinoline, acridine, pyrimidine, pyridazine, pyrazine, phenazine, purine or pteridine. The hetaryl radicals may be linked to the basic framework via the hetero atoms or via the various carbon atoms in the ring or ring system or via the substituents. Pyridine, imidazole, pyrimidine, purine, pyrazine or quinoline are preferred.

Suitable substituents for said R¹, R² or R³ radicals are, for example, one or more substituents such as halogen such as

- 30 fluorine, chlorine or bromine, thio [sic], nitro, amino, hydroxyl, alkyl, alkoxy, alkenyl, alkenyloxy, alkynyl or other aromatic or other saturated or unsaturated nonaromatic rings or ring systems. Preference is given to alkyl radicals such as C₁-C₆-alkyl such as methyl, ethyl, propyl or butyl, aryl such as phenyl, halogen such as chlorine, fluorine or bromine, hydroxyl or amino.

R⁴ in the OR⁴ or NR⁴R⁵ radicals is hydrogen, substituted or

- unsubstituted, branched or unbranched C₁-C₁₀-alkyl, C₂-C₁₀-alkenyl, C₁-C₁₀-alkylcarbonyl, C₂-C₁₀-alkenylcarbonyl, aryl, arylcarbonyl, hetaryl or hetarylcarbonyl.

Alkyl radicals which may be mentioned are substituted or

- unsubstituted, branched or unbranched C₁-C₁₀-alkyl chains such as, for example, methyl, ethyl, n-propyl, 1-methylethyl, n-butyl, 1-methylpropyl, 2-methylpropyl, 1,1-dimethylethyl, n-pentyl, 1-methylbutyl, 2-methylbutyl, 3-methylbutyl, 2,2-dimethylpropyl,

1-ethylpropyl, n-hexyl, 1,1-dimethylpropyl, 1,2-dimethylpropyl, 1-methylpentyl, 2-methylpentyl, 3-methylpentyl, 4-methylpentyl, 1,1-dimethylbutyl, 1,2-dimethylbutyl, 1,3-dimethylbutyl, 2,2-dimethylbutyl, 2,3-dimethylbutyl, 3,3-dimethylbutyl,

- 5 1-ethylbutyl, 2-ethylbutyl, 1,1,2-trimethylpropyl, 1,2,2-trimethylpropyl, 1-ethyl-1-methylpropyl, 1-ethyl-2-methylpropyl, n-heptyl, n-octyl, n-nonyl or n-decyl. Methyl, ethyl, n-propyl, n-butyl, i-propyl or i-butyl are preferred.

10

Alkenyl radicals which may be mentioned are branched or unbranched C₂-C₁₀-alkenyl chains such as, for example, ethenyl, propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 2-methylpropenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl,

- 15 1-methyl-1-butenyl, 2-methyl-1-butenyl, 3-methyl-1-butenyl, 1-methyl-2-butenyl, 2-methyl-2-butenyl, 3-methyl-2-butenyl, 1-methyl-3-butenyl, 2-methyl-3-butenyl, 3-methyl-3-butenyl, 1,1-dimethyl-2-propenyl, 1,2-dimethyl-1-propenyl, 1,2-dimethyl-2-propenyl, 1-ethyl-1-propenyl, 1-ethyl-2-propenyl,
- 20 1-hexenyl, 2-hexenyl, 3-hexenyl, 4-hexenyl, 5-hexenyl, 1-methyl-1-pentenyl, 2-methyl-1-pentenyl, 3-methyl-1-pentenyl, 4-methyl-1-pentenyl, 1-methyl-2-pentenyl, 2-methyl-2-pentenyl, 3-methyl-2-pentenyl, 4-methyl-2-pentenyl, 1-methyl-3-pentenyl, 2-methyl-3-pentenyl, 3-methyl-3-pentenyl, 4-methyl-3-pentenyl,
- 25 1-methyl-4-pentenyl, 2-methyl-4-pentenyl, 3-methyl-4-pentenyl, 4-methyl-4-pentenyl, 1,1-dimethyl-2-butenyl, 1,1-dimethyl-3-butenyl, 1,2-dimethyl-1-butenyl, 1,2-dimethyl-2-butenyl, 1,2-dimethyl-3-butenyl, 1,3-dimethyl-1-butenyl, 1,3-dimethyl-2-butenyl, 1,3-dimethyl-3-butenyl, 2,2-dimethyl-3-butenyl, 2,3-dimethyl-1-butenyl, 2,3-dimethyl-2-butenyl, 2,3-dimethyl-3-butenyl, 3,3-dimethyl-1-butenyl, 3,3-dimethyl-2-butenyl, 1-ethyl-1-butenyl, 1-ethyl-2-butenyl, 1-ethyl-3-butenyl, 2-ethyl-1-butenyl, 2-ethyl-2-butenyl,
- 35 2-ethyl-3-butenyl, 1,1,2-trimethyl-2-propenyl, 1-ethyl-1-methyl-2-propenyl, 1-ethyl-2-methyl-1-propenyl, 1-ethyl-2-methyl-2-propenyl, 1-heptenyl, 2-heptenyl, 3-heptenyl, 4-heptenyl, 5-heptenyl, 6-heptenyl, 1-octenyl, 2-octenyl, 3-octenyl, 4-octenyl, 5-octenyl, 6-octenyl, 7-octenyl, nonenyl or
- 40 decenyl. Ethenyl, propenyl, butenyl or pentenyl are preferred.

Alkylcarbonyl radicals which may be mentioned are substituted or unsubstituted, branched or unbranched C₁-C₁₀-alkylcarbonyl chains such as, for example, methylcarbonyl, ethylcarbonyl,

- 45 n-propylcarbonyl, 1-methylethylcarbonyl, n-butylcarbonyl, 1-methylpropylcarbonyl, 2-methylpropylcarbonyl, 1,1-dimethylethylcarbonyl, n-pentylcarbonyl,

FOUO-9290360

- 1-methylbutylcarbonyl, 2-methylbutylcarbonyl,
 3-methylbutylcarbonyl, 2,2-dimethylpropylcarbonyl,
 1-ethylpropylcarbonyl, n-hexylcarbonyl,
 1,1-dimethylpropylcarbonyl, 1,2-dimethylpropylcarbonyl,
 5 1-methylpentylcarbonyl, 2-methylpentylcarbonyl,
 3-methylpentylcarbonyl, 4-methylpentylcarbonyl,
 1,1-dimethylbutylcarbonyl, 1,2-dimethylbutylcarbonyl,
 1,3-dimethylbutylcarbonyl, 2,2-dimethylbutylcarbonyl,
 2,3-dimethylbutylcarbonyl, 3,3-dimethylbutylcarbonyl,
 10 1-ethylbutylcarbonyl, 2-ethylbutylcarbonyl,
 1,1,2-trimethylpropylcarbonyl, 1,2,2-trimethylpropylcarbonyl,
 1-ethyl-1-methylpropylcarbonyl, 1-ethyl-2-methylpropylcarbonyl,
 n-heptylcarbonyl, n-octylcarbonyl, n-nonylcarbonyl or
 n-decylcarbonyl. Methylcarbonyl, ethylcarbonyl, n-propylcarbonyl,
 15 n-butylcarbonyl, i-propylcarbonyl or i-butylcarbonyl are
 preferred.

Alkenylcarbonyl radicals which may be mentioned are branched or
 unbranched C₂-C₁₀-alkenylcarbonyl chains such as, for example,

- 20 ethenylcarbonyl, propenylcarbonyl, 1-butenylcarbonyl,
 2-butenylcarbonyl, 3-butenylcarbonyl, 2-methylpropenylcarbonyl,
 1-pentenylcarbonyl, 2-pentenylcarbonyl, 3-pentenylcarbonyl,
 4-pentenylcarbonyl, 1-methyl-1-butenylcarbonyl,
 2-methyl-1-butenylcarbonyl, 3-methyl-1-butenylcarbonyl,
 25 1-methyl-2-butenylcarbonyl, 2-methyl-2-butenylcarbonyl,
 3-methyl-2-butenylcarbonyl, 1-methyl-3-butenylcarbonyl,
 2-methyl-3-butenylcarbonyl, 3-methyl-3-butenylcarbonyl,
 1,1-dimethyl-2-propenylcarbonyl, 1,2-dimethyl-1-propenylcarbonyl,
 1,2-dimethyl-2-propenylcarbonyl, 1-ethyl-1-propenylcarbonyl,
 30 1-ethyl-2-propenylcarbonyl, 1-hexenylcarbonyl, 2-hexenylcarbonyl,
 3-hexenylcarbonyl, 4-hexenylcarbonyl, 5-hexenylcarbonyl,
 1-methyl-1-pentenylcarbonyl, 2-methyl-1-pentenylcarbonyl,
 3-methyl-1-pentenylcarbonyl, 4-methyl-1-pentenylcarbonyl,
 1-methyl-2-pentenylcarbonyl, 2-methyl-2-pentenylcarbonyl,
 35 3-methyl-2-pentenylcarbonyl, 4-methyl-2-pentenylcarbonyl,
 1-methyl-3-pentenylcarbonyl, 2-methyl-3-pentenylcarbonyl,
 3-methyl-3-pentenylcarbonyl, 4-methyl-3-pentenylcarbonyl,
 1-methyl-4-pentenylcarbonyl, 2-methyl-4-pentenylcarbonyl,
 3-methyl-4-pentenylcarbonyl, 4-methyl-4-pentenylcarbonyl,
 40 1,1-dimethyl-2-butenylcarbonyl, 1,1-dimethyl-3-butenylcarbonyl,
 1,2-dimethyl-1-butenylcarbonyl, 1,2-dimethyl-2-butenylcarbonyl,
 1,2-dimethyl-3-butenylcarbonyl, 1,3-dimethyl-1-butenylcarbonyl,
 1,3-dimethyl-2-butenylcarbonyl, 1,3-dimethyl-3-butenylcarbonyl,
 2,2-dimethyl-3-butenylcarbonyl, 2,3-dimethyl-1-butenylcarbonyl,
 45 2,3-dimethyl-2-butenylcarbonyl, 2,3-dimethyl-3-butenylcarbonyl,
 3,3-dimethyl-1-butenylcarbonyl, 3,3-dimethyl-2-butenylcarbonyl,
 1-ethyl-1-butenylcarbonyl, 1-ethyl-2-butenylcarbonyl, 1-ethyl-

- 3-butenylcarbonyl, 2-ethyl-1-butenylcarbonyl,
 2-ethyl-2-butenylcarbonyl, 2-ethyl-3-butenylcarbonyl,
 1,1,2-trimethyl-2-propenylcarbonyl,
 1-ethyl-1-methyl-2-propenylcarbonyl,
 5 1-ethyl-2-methyl-1-propenylcarbonyl,
 1-ethyl-2-methyl-2-propenylcarbonyl, 1-heptenylcarbonyl,
 2-heptenylcarbonyl, 3-heptenylcarbonyl, 4-heptenylcarbonyl,
 5-heptenylcarbonyl, 6-heptenylcarbonyl, 1-octenylcarbonyl,
 2-octenylcarbonyl, 3-octenylcarbonyl, 4-octenylcarbonyl,
 10 5-octenylcarbonyl, 6-octenylcarbonyl, 7-octenylcarbonyl,
 nonenylcarbonyl or decenylcarbonyl. Ethenylcarbonyl,
 propenylcarbonyl, butenylcarbonyl or pentenylcarbonyl are
 preferred.
- 15 Aryl radicals which may be mentioned are substituted and
 unsubstituted aryl radicals which contain 6 to 20 carbon atoms in
 the ring or ring system. The latter may comprise aromatic rings
 which are fused together or aromatic rings which are linked via
 alkyl, alkylcarbonyl, alkenyl or alkenylcarbonyl chains,
 20 carbonyl, oxygen or nitrogen. The aryl radicals may, where
 appropriate, also be linked via a C₁-C₁₀-alkyl, C₃-C₈-alkenyl,
 C₃-C₆-alkynyl or C₃-C₈-cycloalkyl chain to the basic framework.
 Phenyl or naphthyl are preferred.
- 25 Arylcarbonyl radicals which may be mentioned are substituted and
 unsubstituted arylcarbonyl radicals which contain 6 to 20 carbon
 atoms in the ring or ring system. The latter may comprise
 aromatic rings which are fused together or aromatic rings which
 are linked via alkyl, alkylcarbonyl, alkenyl or alkenylcarbonyl
 30 chains, carbonyl, oxygen or nitrogen. Phenylcarbonyl or
 naphthylcarbonyl are preferred.
- Hetaryl [lacuna] which may be mentioned are substituted or
 unsubstituted, single or fused aromatic ring systems with one or
 35 more heteroaromatic 3- to 7-membered rings which may contain one
 or more heteroatoms such as N, O or S and may, where appropriate,
 be linked via a C₁-C₁₀-alkyl, C₃-C₈-alkenyl or C₃-C₈-cycloalkyl
 chain to the basic framework. Examples of hetaryl radicals of
 this type are pyrazole, imidazole, oxazole, isooxazole [sic],
 40 thiazole, triazole, pyridine, quinoline, isoquinoline, acridine,
 pyrimidine, pyridazine, pyrazine, phenazine, purine or pteridine.
 The hetaryl radicals may be linked to the basic framework via the
 heteroatoms or via the various carbon atoms in the ring or ring
 system or via the substituents. Hetarylcarbonyl radicals mean
 45 heteroaromatic radicals which are linked via a carbonyl radical

0050/49462

to the basic framework. Pyridine, imidazole, pyrimidine, purine, pyrazine or quinoline are preferred.

Suitable substituents for said R^4 radicals are, for example, one or more substituents such as halogen such as fluorine, chlorine or bromine, thio [sic], nitro, amino, hydroxyl, alkyl, alkoxy, alkenyl, alkenyloxy, alkynyl or other aromatic or other saturated or unsaturated nonaromatic rings or ring systems. Preference is given to alkyl radicals such as C_1 - C_6 -alkyl such as methyl, ethyl, propyl or butyl, halogen such as chlorine, fluorine or bromine, hydroxyl or amino.

The R^4 radical is preferably hydrogen.

R^5 in the NR^4R^5 radical is hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, aryl or hetaryl, where the alkyl, alkenyl, aryl and hetaryl radicals have the abovementioned meanings. Preference is given to hydrogen or C_1 - C_{10} -alkyl such as methyl, ethyl or propyl.

Suitable substituents for said R^5 radicals are, for example, one or more substituents such as halogen such as fluorine, chlorine or bromine, thio [sic], nitro, amino, hydroxyl, alkyl, alkoxy, alkenyl, alkenyloxy, alkynyl or other aromatic or other saturated or unsaturated nonaromatic rings or ring systems. Preference is given to alkyl radicals such as C_1 - C_6 -alkyl such as methyl, ethyl, propyl or butyl, aryl such as phenyl, halogen such as chlorine, fluorine or bromine, hydroxyl or amino.

It is further possible for two adjacent R^4 or R^5 substituents together to form another substituted or unsubstituted aromatic, saturated or partially saturated ring with 5 to 6 atoms in the ring which may contain one or more heteroatoms such as O, N or S.

It is advantageous for one of the R^1 , R^2 or R^3 substituents in the formulae I and II to be aryl, such as phenyl. It is further preferred for one of the R^1 , R^2 or R^3 substituents in the formulae I and II to be hydroxyl and one to be hydrogen or methyl.

The process according to the invention is advantageously carried out at a pH of from 4 to 11, preferably from 4 to 9.

It is further advantageous to use from 0.01 to 10% by weight of nitrile or 0.01 to 10% by weight of a corresponding aldehyde or ketone and 0.01 to 10% by weight of hydrocyanic acid in the process. The process is advantageously carried out with an excess of hydrocyanic acid. In some circumstances, this leads to

hydrocyanic acid contents which are higher than those stated. Various amounts of nitrile can be used in the reaction, depending on the nitrile. The smallest amounts (= amounts between 0.01 to [sic] 5% by weight) of nitrile are advantageously used for

5 nitriles (cyanohydrins) which are in equilibrium with the corresponding aldehydes and hydrocyanic acid. Since the aldehyde is usually toxic for the microorganisms or enzymes. Volatile nitriles are likewise advantageously employed in amounts between 0.01 to [sic] 5% by weight. The reaction is retarded with larger

10 amounts of cyanohydrin or nitrile. In the case of nitriles which have only low or virtually no solvent properties, or nitriles which dissolve in only very small amounts in aqueous medium, it is possible and advantageous to employ larger amounts than those stated above. To increase the conversion and the yield, the

15 reaction is advantageously carried out with controlled addition of the racemic nitrile. The product can be isolated after the end of the reaction or else be removed continuously in a bypass.

The abovementioned appropriate aldehydes or ketones mean

20 compounds which form the nitrile after reaction between the aldehyde or ketone and hydrocyanic acid, where appropriate with acid catalysis. The reaction between aldehyde and hydrocyanic acid results in cyanohydrins which have the advantage that they are in equilibrium with aldehyde and hydrocyanic acid. The

25 setting up of an equilibrium with the cyanohydrin means that it is possible with an enzyme which converts only one enantiomer of the nitrile nevertheless to obtain a yield of 100% of theory because the racemic nitrile is continually replenished. With all other nitriles, the nitrile not converted by the enzyme

30 (= "wrong" or other enantiomer) is advantageously racemized by a chemical reaction and returned to the process in order to be able to reach a theoretical yield of 100%, or is discarded or purified and chemically hydrolyzed with retention of the stereocenter.

35 The process according to the invention is advantageously carried out at a temperature between 0°C to [sic] 80°C, preferably between 10°C to [sic] 60°C, particularly preferably between 15°C to [sic] 50°C.

40 Racemic nitriles in the process according to the invention mean nitriles which consist of a 50:50 mixture of the two enantiomers or of any other mixture with enrichment of one of the two enantiomers in the mixture.

45 Chiral carboxylic acids in the process according to the invention mean those showing an enantiomeric enrichment. The process preferably results in enantiomeric purities of at least 90%ee,

preferably of min. 95%ee, particularly preferably of min. 98%ee, very particularly preferably min. 99 %ee.

- The process according to the invention makes it possible to
- 5 convert a large number of racemic nitriles into the chiral carboxylic acids. It is possible in the process to convert at least 25 mmol of nitrile/h x mg of protein or at least 25 mmol of nitrile/h x g dry weight of the microorganisms, preferably at least 30 mmol of nitrile/h x mg of protein or at least 30 mmol of
- 10 nitrile/h x g dry weight, particularly preferably at least 40 mmol of nitrile/h x mg of protein or at least 40 mmol of nitrile/h x g dry weight, very particularly preferably at least 50 mmol of nitrile/h x mg of protein or at least 50 mmol of nitrile/h x g dry weight.
- 15 It is possible to use growing cells which comprise the nucleic acids, nucleic acid constructs or vectors according to the invention for the process according to the invention. Dormant or disrupted cells can also be used. Disrupted cells mean, for
- 20 example, cells which have been made permeable by a treatment with, for example, solvents, or cells which have been disintegrated by an enzyme treatment, by a mechanical treatment (e.g. French press or ultrasound) or by any other method. The crude extracts obtained in this way are suitable and advantageous
- 25 for the process according to the invention. Purified or partially purified enzymes can also be used for the process. Immobilized microorganisms or enzymes are likewise suitable and can advantageously be used in the reaction.
- 30 The chiral carboxylic acids prepared in the process according to the invention can advantageously be isolated from the aqueous reaction solution by extraction or crystallization or by extraction and crystallization. For this purpose, the aqueous reaction solution is acidified with an acid such as a mineral
- 35 acid (e.g. HCl or H₂SO₄) or an organic acid, advantageously to pH values below 2, and then extracted with an organic solvent. The extraction can be repeated several times to increase the yield. Organic solvents which can be used are in principle all solvents which show a phase boundary with water, where appropriate after
- 40 addition of salts. Advantageous solvents are solvents such as toluene, benzene, hexane, methyl tert-butyl ether or ethyl acetate.

- After concentration of the organic phase, the products can
- 45 usually be isolated in good chemical purities, meaning a chemical purity of greater than 90%. After extraction, the organic phase with the product can, however, also be only partly concentrated,

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and the product can be crystallized. For this purpose, the solution is advantageously cooled to a temperature of from 0°C to 10°C. The crystallization can also take place directly from the organic solution. The crystallized product can be taken up again
5 in the same or a different solvent for renewed crystallization and be crystallized once again. The subsequent crystallization at least once may, depending on the position of the eutectic composition, further increase the enantiomeric purity of the product.

10

The chiral carboxylic acids can, however, also be crystallized out of the aqueous reaction solution immediately after acidification with an acid to a pH advantageously below 2. This advantageously entails the aqueous solution being concentrated by
15 heating to reduce its volume by 10 to 90%, preferably 20 to 80%, particularly preferably 30 to 70%. The crystallization is preferably carried out with cooling. Temperatures between 0°C to [sic] 10°C are preferred for the crystallization. Direct crystallization from the aqueous solution is preferred for
20 reasons of cost. It is likewise preferred to work up the chiral carboxylic acids via extraction and, where appropriate, subsequent crystallization.

With these preferred types of workup, the product of the process
25 according to the invention can be isolated in yields of from 60 to 100%, preferably from 80 to 100%, particularly preferably from 90 to 100%, based on the nitrile employed for the reaction. The isolated product has a high chemical purity of > 90%, preferably > 95%, particularly preferably > 98%. In addition, the product
30 [sic] have high enantiomeric purity, which may be increased further by crystallization.

The products obtained in this way are suitable as starting material for organic syntheses to prepare drugs or agrochemicals
35 or for racemate resolution.

The invention further relates to an isolated nucleic acid sequence which codes for a polypeptide having nitrilase activity, selected from the group of:

40

- a) a nucleic acid sequence having the sequence depicted in SEQ ID NO: 1,
- b) nucleic acid sequences which are derived from the nucleic
45 acid sequence depicted in SEQ ID NO: 1 as a result of the degeneracy of the genetic code,

- c) derivatives of the nucleic acid sequence depicted in SEQ ID NO: 1, which code for polypeptides having the amino acid sequences depicted in SEQ ID NO: 2 and have at least 95% homology at the amino acid level, with negligible reduction in the enzymatic action of the polypeptides.

Homologs of the nucleic acid sequence according to the invention with sequence SEQ ID NO: 1 mean, for example, allelic variants which have at least 95% homology at the derived amino acid level, preferably at least 97% homology, very particularly preferably at least 98% homology, over the entire sequence range. It is possible and advantageous for the homologies to be higher over regions forming part of the sequences. The amino acid sequence derived from SEQ ID NO: 1 is to be seen in SEQ ID NO: 2. Allelic variants comprise, in particular, functional variants which are obtainable by deletion, insertion or substitution of nucleotides from the sequence depicted in SEQ ID NO: 1, and there ought to be a negligible reduction in the enzymatic activity of the derived synthesized proteins for the introduction of one or more genes into an organism however obtained [sic]. The invention thus also relates to amino acid sequences which are encoded by the group of nucleic acid sequences described above. The invention advantageously relates to amino acid sequences encoded by sequence SEQ ID NO: 1.

Homologs of SEQ ID NO: 1 also mean, for example, fungal or bacterial homologs, truncated sequences, single-stranded DNA or RNA of the coding and noncoding DNA sequence. Homologs of SEQ ID NO: 1 have at the DNA level a homology of at least 60%, preferably of at least 70%, particularly preferably of at least 80%, very particularly preferably of at least 90%, over the entire DNA region indicated in SEQ ID NO: 1.

Homologs of SEQ ID NO: 1 additionally mean derivatives such as, for example, promoter variants. The promoters which precede the stated nucleotide sequences can be modified by one or more nucleotide exchanges, by insertion(s) and/or deletion(s) without, however, adversely affecting the functionality or effectiveness of the promoters. The promoters may moreover have their effectiveness increased by modifying their sequence or be completely replaced by more effective promoters even from organisms of different species.

Derivatives also mean variants whose nucleotide sequence in the region from -1 to -200 in front of the start codon or 0 to 1000 base pairs after the stop codon have [sic] been modified in such

a way that gene expression and/or protein expression is altered, preferably increased.

SEQ ID NO: 1 or its homologs can advantageously be isolated by methods known to the skilled worker from bacteria, preferably from Gram-negative bacteria, particularly preferably from bacteria of the genus *Alcaligenes*, very particularly preferably from bacteria of the genus and species *Alcaligenes faecalis*.

- 10 SEQ ID No: 1 or its homologs or parts of these sequences can be isolated from other fungi or bacteria for example using conventional hybridization processes or the PCR technique. These DNA sequences hybridize under standard conditions with the sequences according to the invention. The hybridization is
- 15 preferably carried out with short oligonucleotides of the conserved regions, for example from the active center, and these can be identified in a manner known to the skilled worker by comparisons with other nitrilases or nitrile hydratases. However, it is also possible to use longer fragments of the nucleic acids
- 20 according to the invention or the complete sequences for the hybridization. These standard conditions vary depending on the nucleic acid oligonucleotide [sic] used, longer fragment or complete sequence, or depending on which type of nucleic acid, DNA or RNA, are [sic] used for the hybridization. Thus, for
- 25 example, the melting temperatures of DNA:DNA hybrids are about 10°C lower than those of DNA:RNA hybrids of the same length.

- Standard conditions mean, for example depending on the nucleic acid, temperatures between 42 and 58°C in an aqueous buffer solution with a concentration between 0.1 to [sic] 5 x SSC (1 x SSC = 0.15 M NaCl, 15 mM sodium citrate, pH 7.2) or additionally
- 30 in the presence of 50% formamide, such as, for example, 42°C in 5 x SSC, 50% formamide. The hybridization conditions for DNA:DNA hybrids advantageously comprise 0.1 x SSC and temperatures between about 20°C to [sic] 45°C, preferably between about 30°C to
- 35 [sic] 45°C. The hybridization conditions for DNA:RNA hybrids preferably comprise 0.1 x SSC and temperatures between about 30°C to [sic] 55°C, preferably between about 45°C to [sic] 55°C. These temperatures stated for the hybridization are melting
- 40 temperatures calculated by way of example for a nucleic acid with a length of about 100 nucleotides and a G + C content of 50% in the absence of formamide. The experimental conditions for the DNA hybridization are described in relevant textbooks of genetics such as, for example, Sambrook et al., "Molecular Cloning", Cold Spring Harbor Laboratory, 1989, and can be calculated by formulae
- 45 known to the skilled worker, for example depending on the length of the nucleic acids, the nature of the hybrids or the G + C content. The skilled worker can find further information on

hybridization in the following textbooks: Ausubel et al. (eds), 1985, Current Protocols in Molecular Biology, John Wiley & Sons, New York; Hames and Higgins (eds), 1985, Nucleic Acids Hybridization: A Practical Approach, IRL Press at Oxford University Press, Oxford; Brown (ed), 1991, Essential Molecular Biology: A Practical Approach, IRL Press at Oxford University Press, Oxford.

The nucleic acid construct according to the invention means the

10 nitrilase gene of sequence SEQ ID No. 1 and its homologs, which have advantageously been functionally linked to one or more regulatory signals to increase gene expression. These regulatory sequences are, for example, sequences to which the inducers or repressors bind and thus regulate the expression of the nucleic

15 acid. In addition to these novel regulatory sequences, it is also possible for the natural regulation of these sequences to be present in front of the actual structural genes and, where appropriate, to have been genetically modified so that the natural regulation is switched off and the expression of the

20 genes has been increased. The nucleic acid construct may, however, also have a simpler structure, that is to say no additional regulatory signals have been inserted in front of the sequence SEQ ID No. 1 or its homologs, and the natural promoter with its regulation has not been deleted. Instead, the natural

25 regulatory sequence is mutated in such a way that the regulation no longer takes place, and gene expression is increased. The nucleic acid construct may additionally advantageously comprise one or more enhancer sequences, which make increased expression of the nucleic acid sequence possible, functionally linked to the promoter. It is also possible to insert advantageous additional

30 sequences at the 3' end of the DNA sequences, such as other regulatory elements or terminators. The nucleic acids according to the invention may be present in one or more copies in the construct. The construct may also comprise further markers such as antibiotic resistances or auxotrophy-complementing genes where

35 appropriate for selection of the construct.

Advantageous regulatory sequences for the process according to the invention are, for example, present in promoters such as cos, tac, trp, tet, trp-tet, lpp, lac, lpp-lac, lacI^q, T7, T5, T3, gal,

40 trc, ara, SP6, λ -P_R or the λ -P_L promoter, which are advantageously used in Gram-negative bacteria. Further advantageous regulatory sequences are in, for example, the Gram-positive promoters amy and SPO2, in the fungal or yeast promoters ADC1, MF α , AC, P-60, CYC1, GAPDH, TEF, rp28, ADH. Also advantageous in this connection

45 are the promoters of pyruvate decarboxylase and of methanol

0050/49462-15

oxidase from, for example, Hansenula. It is also possible to use artificial promoters for the regulation.

The nucleic acid construct is advantageously inserted into a vector such as, for example, a plasmid, a phage or other DNA for expression in a host organism, which makes optimum expression of the genes in the host possible. These vectors represent a further development of the invention. Examples of suitable plasmids in E. Coli are pLG338, pACYC184, pBR322, pUC18, pUC19, pKC30, pRep4,

10 pHS1, pHS2, pPLc236, pMBL24, pLG200, pUR290, pIN-III¹¹³-B1, λ gt11 or pBdCI, in Streptomyces are pIJ101, pIJ364, pIJ702 or pIJ361, in Bacillus are PUB110, pC194 or pBD214, in Corynebacterium are pSA77 or pAJ667, in fungi are pALS1, pIL2 or pBB116, in yeasts are 2 μ M, pAG-1, YEp6, YEp13 or pEMBLye23 or in plants are pLGV23, 15 pGHIac⁺, pBIN19, pAK2004 or pDH51. Said plasmids represent a small selection of the possible plasmids. Further plasmids are well known to the skilled worker and can be found, for example, in the book Cloning Vectors (eds. Pouwels P. H. et al. Elsevier, Amsterdam-New York-Oxford, 1985, ISBN 0 444 904018).

20 The nucleic acid construct advantageously also contains, for expression of the other genes present, in addition 3' and/or 5' terminal regulatory sequences to increase expression, which are selected for optimal expression depending on the selected host 25 organism and gene or genes.

These regulatory sequences are intended to make specific expression of the genes and of [sic] protein expression possible. This may mean, for example depending on the host organism, that 30 the gene is expressed or overexpressed only after induction, or that it is immediately expressed and/or overexpressed.

The regulatory sequences or factors may moreover preferably influence positively, and thus increase, expression of the 35 introduced genes. Thus, enhancement of the regulatory elements can take place advantageously at the level of transcription, by using strong transcription signals such as promoters and/or enhancers. However, it is also possible in addition to enhance translation by, for example, improving the stability of the mRNA.

40 In another embodiment of the vector, the vector comprising the nucleic acid construct according to the invention or the nucleic acid according to the invention can also advantageously be introduced in the form of a linear DNA into the microorganisms and be integrated by heterologous or homologous recombination 45 into the genome of the host organism. This linear DNA may consist

0050/49462-16

of a linearized vector such as a plasmid or only of the nucleic acid construct or of the nucleic acid.

For optimal expression of heterologous genes in organisms, it is advantageous to modify the nucleic acid sequences to accord with the codon usage specifically used in the organism. The codon usage can easily be established on the basis of computer analyses of other known genes in the relevant organism.

- 10 Suitable host organisms for the nucleic acid according to the invention or the nucleic acid construct are in principle all procaryotic or eucaryotic organisms. The host organisms advantageously used are microorganisms such as bacteria, fungi or yeasts. It is advantageous to use Gram-positive or Gram-negative bacteria, preferably bacteria of the family Enterobacteriaceae or Nocardiaceae, particularly preferably bacteria of the genera *Escherichia*, *Pseudomonas* or *Rhodococcus*. Very particular preference is given to the genus and species *Escherichia coli*.
- 20 The host organism according to the invention moreover preferably comprises at least one proteinaceous agent for folding the polypeptides it has synthesized and, in particular, the nucleic acid sequences having nitrilase activity described in this invention and/or the genes encoding this agent, the amount of this agent present being greater than that corresponding to the basic amount in the microorganism considered. The genes coding for this agent are present in the chromosome or in extrachromosomal elements such as, for example, plasmids.

30 Examples

Example 1: Purification of the nitrilase from *Alcaligenes faecalis* 1650

35 1. Production of the cells

Alcaligenes faecalis 1650 was cultivated with shaking in culture medium A at 30°C for a period of 8 hours.

40 Culture medium A:

Yeast extract	5	g/l
Peptone	3.5	g/l
CH ₃ CO ₂ NH ₄	5	g/l
KH ₂ PO ₄	5	g/l
45 MgSO ₄	0.2	g/l
FeSO ₄	0.03	g/l

NaCl 1 g/l
Butyronitrile 1 g/l

200 ml of this preculture were used to inoculate a 10 l fermenter containing 8 l of fresh medium A. The pH, the temperature, the air flow rate and the stirring speed were 7.2, 30°C, 300 l/h and 300 rpm. After 22 h, 81 g of wet biomass were obtained. This corresponds to a dry weight of cells of 3.8 g/l and an optical density at 600 nm of 8.

10

2. Determination of the enzymatic activity for mandelonitrile

The cells were obtained as described in Example 1 and washed twice in 10 mM Na/K phosphate buffer, pH 7.2. 40 mg dry weight of cells were resuspended in 20 ml of 10 mM Na/K phosphate buffer, pH 6.8, and the reaction was started by adding 8.3 mM mandelonitrile. The reaction was carried out at 40°C with shaking. The kinetics of the racemate resolution were followed by taking samples and subsequently removing cells with the aid of high performance liquid chromatography (ODS Hypersil). Mandelonitrile, benzaldehyde, mandelamide and mandelic acid were determined in this case. The results are depicted in Figure 1 [conversion of mandelonitrile into mandelic acid, batch]. The rate of formation of mandelic acid is 41.3 U/g dry weight of cells with 30% conversion, where 1 U is defined as the formation of 1 µmol of mandelic acid per minute at 40°C.

3. Determination of the enzymatic selectivity for mandelonitrile

The cells were obtained as described in Example 1 and washed twice in 10 mM Na/K phosphate buffer, pH 7.2. 40 mg dry weight of cells were resuspended in 20 ml of 10 mM Na/K phosphate buffer, pH 6.8, and the reaction was started by adding 8.3 mM mandelonitrile. The reaction was carried out with shaking at 30°C. The kinetics were followed by taking samples and subsequently removing cells with the aid of high performance liquid chromatography (Nucleodex B-PM). S-(+)- and R-(-)-mandelic acid was determined in this case. The optical purity of the R-(-)-mandelic acid formed (ee_{R-MA}) was 98% at 50% conversion. The selectivity of the enzyme (= E) was 499 at 50% conversion.

4. Purification

Unless otherwise stated, 10 mM DTT was present in all the buffers during the purification.

Step 1: Cell disruption

Cells were obtained as described in Example 1 from two 10 l fermentations in each case, and were spun down and washed twice with 1 l of 0.1 M Tris/HCl buffer, pH 7.2. The yield was about 162 g wet weight of cells. In each case 81 g wet weight of cells were resuspended in 160 ml of 0.1 M Tris/HCl buffer, pH 7.2, and disrupted four times in a Menton-Gaulin [sic] under 750 bar. The homogenate was then centrifuged at 30,000 g for 39 min, and the pellet was discarded. The supernatant (140 ml) had a remaining activity of 73%, as shown in Tab. 1.

Step 2: Ion exchange chromatography

The supernatant was diluted to 400 ml with buffer A (20 mM Tris/HCl, pH 8.5) and centrifuged once more at 23,000 g for 20 min. 350 ml were then loaded onto a Q-Sepharose column (diameter 5 cm, height 22 cm, volume 432 ml, Q-Sepharose Fast Flow from Pharmacia) in buffer A. Initially 10% buffer B (as buffer A with 1 M NaCl) was used for washing at a flow rate of 20 ml/min (total loading and washing volume corresponded to 1.5 l). The ratio was increased to 60% B linearly over the course of 90 min. 100% buffer B was then used for washing from 91 to 120 min. 100 40 ml fractions were collected. The nitrilase eluted between fractions 50 and 60. The fractions were combined and concentrated to a volume of 10 ml by ultrafiltration through a 10 kDa membrane (Amicon).

Step 3: Molecular sieve chromatography

The concentrate from the ion exchange chromatography (step 2) was further purified in two portions each of 5 ml by molecular sieve chromatography (Superdex 200 prep. grade, Pharmacia, separation range 10 to 600 kDa, diameter 2.6 cm, height 60 cm, volume 325 ml). Detection took place at 280 nm. The column was equilibrated in 20 mM phosphate buffer, pH 7.4, 5 mM DTT and 150 mM NaCl and was operated with a flow rate of 1.5 ml/min. 40 fractions were collected. The nitrile-hydrolyzing activity was found in fractions 3 to 5.

Step 4: Ion exchange chromatography

The combined fractions from the molecular sieve chromatography (step 3) were purified further by ion exchange chromatography on a Mono Q column (column volume 1 ml, Mono Q HR515, Pharmacia). The buffer A used was 20 mM Tris/HCl, pH 8.5, 5 mM DTT, and buffer B was the same buffer as in A with 1 M NaCl. The flow rate

20

was 1 ml/min. The active fraction from the molecular sieve chromatography (about 100 ml) was diluted to a conductivity of about 6 mS/cm and was loaded directly onto the Mono Q column, and the protein was thus adsorbed. The column was washed with 5% buffer B after loading. The column was eluted with a gradient from 5% to 40% B in 30 min, followed by 100% B for 10 minutes. The nitrilase was eluted in fractions 17 and 18 of the gradient.

Steps 1 - 4 of the purification are represented in Table I.

10

Table I: Purification scheme

Sample	Vol. [ml]	Acti-ty [U/l]	Total acti-ty [mU]	Yield [%]	Protein [mg/ml]	Total protein [mg]	Spec. acti-ty [U/g]
before disruption	160	480	76,800	100	-	-	-
after disruption	140	400	56,000	72.9	-	-	-
Q-Sepharose							
Loaded	140	192	26,880	35	12.4	1736	15
AF	400	77	30,800	40.1	0.26	104	296
Superdex 200							
Loaded	9.5	>378	>3591	4.7	2.41	22.90	>157
AF	43	59	2537	3.3	0.21	9.03	281
MonoQ							
Loaded	100	4.8	480	0.6	0.06	6.33	76
AF	4	>77	308	0.4	0.19	0.76	>405

30

The active fractions (= AF, Table I) from the molecular sieve chromatography (step 3) and ion exchange chromatography on Mono Q (step 4) have been fractionated by SDS-PAGE as depicted in Figure 2.

35

Step 5: Reversed phase (RP) high [lacuna] liquid chromatography

The active fraction (fractions 17 and 18) of the Mono Q chromatography (step 4) were checked for homogeneity by RP chromatography and further purified to prepare for trypsin cleavage. The separation was carried out with an Abimed column (3 cm) on a Hewlett-Packard apparatus (HP 1090). The mobile phase used was buffer A: water with 0.1% TFA and buffer B: acetonitrile with 0.1% TFA. Volume injected 0.1 ml, flow rate 0.5 ml/min. The elution gradient had the following profile:

45

21

Minute	% buffer A	% buffer B
0	80	20
2	80	20
22	30	70
22.1	0	100
24	0	100
25	100	0
30	100	0

- 10 The nitrilase eluted between 12 and 13 minutes. This corresponds to a 37 kDa band in the SDS-PAGE. This band was partially sequenced using the Applied Biosystems 494 Procise protein sequencer. The N-terminal sequence of 39 amino acids obtained in this way is referred to as SEQ ID NO : 3 hereinafter. The
- 15 sequence is included in the appended list of sequences and is:
 Met Gln Thr Arg Lys Ile Val Arg Ala Ala Val Gln Ala Ala Ser
 Pro Asn Tyr Asp Leu Ala Thr Gly Val Asp Lys Thr Ile Glu Leu Ala
 Arg Gln Ala Arg Asp Glu Gly.
- 20 Preparation of tryptic peptides
- The sample from the Mono Q chromatography (step 4) was pretreated as follows: the protein (about 0.6 mg) was precipitated with 12.5% TCA and the pellet was washed three times with 1 ml of
- 25 ether/ethanol (1:1). The pellet was dissolved in 0.2 ml of 6 M guanidine HCl, 25 mM tris/HCl, pH 8.5. 2.6 µl of a 1 M DTT solution were added to this solution to reduce the disulfite [sic] bridges. The sample was shaken in the dark for 1 hour. The protein was then reacted with 1.5 µl of a 4-vinylpyridine
- 30 solution (35%) in the dark for 2 hours. The reaction was stopped by incubating with 2.6 µl of a 1 M DTT solution for 1 hour. The vinylpyrrilidated [sic] enzyme was purified by RP-HPLC as described above. The retention time was now between 10 and 11 minutes. The active fraction, identified by its molecular weight,
- 35 was collected and concentrated to 0.02 ml. This was adjusted to 0.2 ml by adding 0.01 ml of acetonitrile and 0.1 M Tris/HCl, pH 8.5. The pH was corrected by also adding about 0.05 ml of 0.1 M NaOH. The sample (estimated amount of protein 0.3 mg) was mixed with 0.032 ml of a 1 mg/ml trypsin solution in 0.1 M Tris/HCl, pH
- 40 8.5, 5% acetonitrile, and incubated at 37°C overnight. The digestion was stopped with 0.01 ml of acetic acid, followed by centrifugation. The supernatant was separated by RP-HPLC on C18 (eluent system: buffer A: water, 0.1% TFA, buffer B: acetonitrile, 0.1 % TFA). Peptides (detection at 205 nm and
- 45 280 nm) were collected and sequenced. The Applied Biosystems 494 Procise protein sequencer was used. The internal peptide sequence of 21 amino acids is referred to hereinafter as SEQ ID NO : 4 and

0050-49462

22

the internal peptide sequence of 11 amino acids is referred to as
SEQ ID NO : 5. SEQ ID NO : 4 and 5 are included in the appended
list of sequences and are:

5 SEQ ID NO : 4

Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys Ile Ala Ser Val Ala
Ile Ser His Pro Gln

SEQ ID NO : 5

10 Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys

6. Activity of the purified nitrilase for mandelonitrile

The activity of the purified nitrilase for mandelonitrile was

15 investigated as described in Example 2. The specific activity of
the purified protein for mandelonitrile was 12,380 U/g of
protein.

Example 2: Cloning of the nitrilase from *Alcaligenes faecalis*

20 1650

Nucleotide probes were derived from the peptide sequences SEQ ID
NO : 3 and 4 described in Example 1 and were synthesized. The
nucleotide probe derived from SEQ ID NO : 3, the N-terminal
25 peptide sequence, was a 64-fold degenerate 23 mer (in the
sequence of the nucleotide probe, A, C, G or T is replaced by N;
A or G by R; C or G by S). The high percentage of GC in the
Alcaligenes strains described in the literature (Wada et al.,
1992, Nucl. Acids Res., 20, 2111-2118) meant that in the case of
30 glutamine and isoleucine the selection of the third position of
the codon was predetermined. The nucleotide probe, which is
referred to hereinafter as SEQ ID NO : 6, is the 5' primer for
the subsequent PCR, where S = C or G and N = A, C, G or T, and
is:

35

SEQ ID NO : 6

5'-ATGCAGACNAGNAARATCGTSCG-3'

A 256-fold degenerate 20 mer was derived as nucleotide probe from

40 SEQ ID NO : 4, the internal peptide sequence (in the sequence of
the nucleotide bases, A, C, G or T is replaced by N; A or G by R;
C or G by S). The high percentage of GC in the *Alcaligenes*
strains meant that in the case of lysine the selection of the
third position of the codon was predetermined. This nucleotide
45 probe is the 3' primer for the subsequent PCR and is referred to

T05040-92890350

hereinafter as SEQ ID NO : 7. It is included in the appended list of sequences and is :

SEQ ID NO : 7

5 5'-TNGCSACNGANGCRATCTTG-3'

This pair of primers, SEQ ID NO : 6 and 7, was used to carry out the PCR on chromosomal DNA from *Alcaligenes faecalis* 1650.

Isolation of chromosomal DNA took place after cell lysis with

10 lysozyme and proteinase K treatment by the classical method known to the skilled worker (Ausubel, F. M. et al. (1994) Current protocols in molecular biology, John Wiley and Sons).

The PCR using Pwo polymerase comprised denaturation at 95°C for 3

15 min; 35 cycles with denaturation at 95°C for 1 min, primer annealing at 58°C for 1 min 30 sec and polymerization at 72°C for 1 min 30 sec; and a concluding polymerization at 72°C for 5 min.

Under these conditions, a fragment about 1 kb in size was

20 amplified from the chromosomal DNA from *Alcaligenes faecalis* 1650. To clone the PCR product, an *Xba*I restriction cleavage site and two additional nucleotides (5'-AATCTAGA and 5'-ATTCTAGA) were attached to each of the primers mentioned above, and the PCR reaction was repeated under the abovementioned conditions. Once
25 again there was amplification of a fragment about 1 kb in size which, after purification and *Xba*I digestion, was ligated into analogously digested pUC18. After transformation of *E. coli* JM109 and isolation of the resulting plasmid, the DNA was purified by sequencing and subsequent genomic Southern blot. The molecular
30 biological and microbiological methods for isolating the complete nitrilase gene (*nit*) took place by the classical methods [sic] known to the skilled worker. The complete nitrilase sequence is depicted in SEQ ID NO: 1.

35 Example 3: Homology with other proteins, identification of the homologous sequence

Comparison with the sequences from the SWISSPROT protein database showed that the nitrilase gene in this invention has 11 to 96%

40 homology with known nitrilases at the amino acid level. The greatest sequence homology was found with the arylacetone nitrile-specific nitrilase from *Alcaligenes* [sic] *faecalis* JM3 (Nagasawa et al., Eur. J. Biochem. 1990, 194, 765-772). The two nitrilase genes have an identity of 93.2% at
45 the nucleotide level over a region of 1071 bp. The derived amino acid sequence has an identity of 96.1% over a region of 356 amino acids. The smallest homology of 11.4% over a region of 534 amino

acids was found with the nitrilase from *Rhodococcus erythropolis* SK92 (EP-A-0 719 862).

Example 4: Heterologous expression of the nitrilase in *E. coli*

5

The *nit* gene was amplified for cloning into the expression vector pJOE2702. The 5' primer selected in this case for the PCR was the abovementioned SEQ ID NO : 3, with an NdeI cleavage site with overlaps with the translation start being attached at the *nit* 5'

10 end. This primer is referred to hereinafter as SEQ ID NO : 8 and is included in the appended list of sequences. The 3' primer selected was a 24 mer from the 3' region of the *nit* gene, with a BamHI cleavage sites [sic] adjacent to the stop codon being attached. It is referred to hereinafter as SEQ ID NO : 9 and is
15 included in the subsequent list of sequences.

5'-TTAATCATATGCAGACAAGAAAAATCGTCCG-3' (= SEQ ID NO: 8)

5'-AAGGATCCTCAAGACGGCTCTTGCACTAGCAG-3' (= SEQ ID NO : 9)

20 The PCR using Pwo polymerase comprised a denaturation at 94°C for 3 min; 25 cycles with a denaturation at 93°C for 1 min, a primer annealing at 55°C for 1 min 30 sec and a polymerization at 72°C for 1 min 30 sec, and a final polymerization at 72°C for 5 min. The resulting PCR fragment was purified, digested with NdeI/BamHI
25 and integrated into the analogously digested vector pJOE2702 (Volff et al., 1996, Mol. Microbiol., 21(5), 1037-1047). The resulting plasmid was called pDHE 19.2 and is depicted in Figure 3. The integration via the NdeI/BamHI cleavage sites means that in the plasmid pDHE19.2 the *nit* gene is under transcription
30 control of the promoter *rha_p* which is present in pJOE2702 and originates from the positively regulated L-rhamnose operon *rhaBAD* in *E. coli* (Egan & Schleif, 1994, J.Mol. Biol., 243, 821-829). Termination of transcription of the *nit* gene and initiation of translation likewise take place via vector sequences. In
35 addition, the plasmid contains a gene which confers ampicillin resistance *Ap^R*.

Heterologous expression of the nitrilase was shown with the *E. coli* JM109 strain containing the plasmid pDHE19.2. For this
40 purpose, the strain JM109 (pDHE19.2) was cultured in the TB culture medium with 100 µg/ml ampicillin (Tartof, Hobbs 1987 [sic] with shaking at 37°C. At an OD₆₀₀ of 1.7, the culture was transferred 1:200 into fresh TB medium which contained 0.2% (w/v) L-rhamnose to induce the nitrilase, and was cultivated with
45 shaking at 30°C. After 8 hours, the cells were harvested, washed with 10 mM Na/K phosphate buffer, pH 7.2, resuspended in the same

0050/49462

buffer to an OD₆₀₀ of 10, and disrupted after [sic] treatment with ultrasound.

Example 5: Determination of the nitrilase activity of the
5 recombinant [sic] strain E. coli JM109 (pDHE19.2)

1. Production of the cells

E. coli JM109 (pDHE19.2) was cultivated in TB medium + 100 µg/ml
10 ampicillin with shaking at 37°C for 6 hours. At an OD₆₀₀ of 4,
100 ml of this preculture were used to inoculate a 10 l fermenter
containing 8l of fresh TB medium + 100 µg/ml ampicillin + 2 g/l
L-rhamnose. The pH, the temperature, the air flow rate and the
stirring speed were 7.2, 30°C, 300 l/h and 400-650 rpm. The cells
15 were harvested after 16 hours. The optical density at 600 nm at
this time was 18, corresponding to a dry weight of cells of
7.8 g/l.

2. Determination of the specific activity for mandelonitrile

20 The cells were obtained as described in Example 1 and washed in
10 mM Na/K phosphate buffer, pH 7.2. 2 mg dry weight of cells
were resuspended in 1 ml 10 mM Na/K phosphate buffer, pH 7.2, and
the reaction was started by adding 8.3 mM mandelonitrile. The
25 reaction was carried out with shaking at 40°C. The kinetics were
followed by taking samples and subsequent high performance liquid
chromatography (ODS Hypersil). Mandelonitrile, benzaldehyde,
mandelamide and mandelic acid were determined. The rate of
formation of mandelic acid is 403 U/g dry weight of cells with a
30 conversion of 30%, 1 U being defined as the formation of 1 µmol
of mandelic acid per minute at 40°C.

Example 6: Synthesis of R-mandelic acid by hydrolysis of
mandelonitrile using E. coli JM109 (pDHE19.2) in
35 suspension

Mandelonitrile in a concentration of 1.3 g/l was metered over the
course of 10 hours into a volume of 1 l of 10 mM Na/K phosphate
buffer, pH 7.2, which contained the strain E. coli JM109
40 (pDHE19.2) in a concentration of 2 g/l while stirring with a
paddle stirrer at 40°C. The metering was controlled via the
nitrile consumption. The rate of consumption of R-mandelic acid
was followed as described in Example 5. The results are depicted
in Figure 4.

26

Example 7: Isolation of R-mandelic acid by extraction from the reaction mixture from the hydrolysis of mandelonitrile by E. Coli [sic] JM109 (pDHE19.2) in suspension

5

The aqueous mandelic acid reaction mixture obtained in Example 6 was centrifuged to remove the cells, adjusted to pH 2 with an acid and extracted three times with methyl tert-butyl ether (MTBE). After removal of the organic solvent from the mandelic acid extract by evaporation, the resulting white mandelic acid crystals were redissolved and investigated for chemical and optical purity by high performance liquid chromatography. The chemical purity was 99%, and the optical purity of the R-mandelic acid was 97.4%ee.

15

Example 8: Isolation of R-mandelic acid by crystallization with cooling from the reaction mixture from the hydrolysis of mandelonitrile by E. coli JM109 (pDHE19.2) in suspension

20

The aqueous mandelic acid reaction mixture obtained in Example 6 was centrifuged to remove the cells, concentrated to 40% of the initial volume with heating and stirring and adjusted to pH 2 with an acid. The mandelic acid was crystallized out by cooling in an ice bath, and the resulting white mandelic acid crystals were filtered off with suction and dried. The crystals were redissolved and investigated for chemical and optical purity by high performance liquid chromatography. The chemical purity was 99.1%, and the optical purity of the R-mandelic acid was 99.8%ee.

30

Example 9: Conversion of various nitriles

The E. coli strain (see Example 6) or the initial Alcaligenes strain was used to convert various nitriles. The Alcaligenes

cells were cultured in 400 ml Alcaligenes medium (see medium A above) at 30°C and 160 rpm for 16 hours (= h) [sic]. The cells were harvested by centrifugation (4°C and 5000 rpm, 30 min). 150 µl portions of a cell suspension were pipetted into each of the wells of the microtiter plate. The plate was then centrifuged.

The supernatant was aspirated off and the cell pellets were washed twice with Na₂HPO₄ (1.42 g/l in Finnaqua, pH 7.2). The substrate solution (150 µl) was then pipetted, and the cells were resuspended. One substrate was added to each row of 12 holes in the microtiter plate. A row with the substrate solution but without cells was used as control (= blank).

The microtiter plates were left in a shaking incubator at 200 rpm and 30°C for 2 hours. The cells were then centrifuged down, and the amount of NH_4 ions produced in the supernatant was determined using a Biomek apparatus. The measurement took place at 620 nm

5 using a calibration plot constructed with various NH_4OH solutions (see Figure 5). The substrates used were mandelonitrile (= 1), 2-phenylpropionitrile (= 2), 2-phenylbutyronitrile (= 3), benzyl cyanide (= 4), 4-chlorobenzyl cyanide (= 5), 4-bromobenzyl cyanide (= 6), propionitrile (= 7), 2-methylbutyronitrile (= 8,
10 2-cyanobutane), geranonitrile (= 9), valeronitrile (= 10), 3-cyanopyridine (= 11), 3-biphenyl-2-hydroxybutyronitrile [sic] (= 12), 4-flourobenzyl [sic] cyanide (= 13, 4-fluorophenylacetronitrile [sic]) and α -(3-heptyl)-nitro-triacetonitrile (= 14). A 0.2 molar stock solution in methanol was made up for each of the
15 substrates, and this was diluted to 10 mM with Na_2HPO_4 (1.42 g/l in Finnaqua, pH 7.2). The cell suspensions were standardized to 2 g/l dry biomass. Table II shows the averages for a microtiter plate row in the conversion.

20 Table II: Conversion of various nitriles with nitrilase 1650

Substrate No.	$\mu\text{mol/l}$	Activity	% conversion
1	2141.2	8.9	86.3
2	1001.1	4.1	70.2
25 3	24.4	0.1	44.3
4	2210.5	9.2	100
5	2136.3	8.9	100
6	1500.8	6.2	100
7	4.9	0.02	NA
8	-	-	NA
30 9	-	-	NA
10	113.4	0.47	NA
11	-	-	NA
12	-	-	NA
13	2222.9	9.2	100
35 14	84.8	0.35	44.1

Figure 6 shows the results of the conversion as activities.

SEQUENCE LISTING

(1) GENERAL INFORMATION:

(i) APPLICANT:

- (A) NAME: BASF Aktiengesellschaft
- (B) STREET: Carl-Bosch-Strasse 38
- (C) CITY: Ludwigshafen
- (D) STATE: Rheinland Palatinate
- (E) COUNTRY: Federal Republic of Germany
- (F) POSTAL CODE: D-67056

(ii) TITLE OF APPLICATION: A process for preparing chiral carboxylic acids from nitriles using a nitrilase or microorganisms which comprise a gene for the nitrilase

(iii) NUMBER OF SEQUENCES: 9

(iv) COMPUTER-READABLE FORM:

- (A) MEDIUM TYPE: Floppy disk
- (B) COMPUTER: IBM PC compatible
- (C) OPERATING SYSTEM: PC-DOS/MS-DOS
- (D) SOFTWARE: PatentIn Release #1.0, Version #1.25 (EPO)

(2) INFORMATION FOR SEQ ID NO: 1:

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 1071 Base pairs
- (B) TYPE: Nucleic acid
- (C) STRANDEDNESS: Double
- (D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: DNA (genomic)

(iii) HYPOTHETICAL: NO

(iii) [sic] ANTISENSE: NO

(vi) ORIGINAL SOURCE:

- (A) ORGANISM: *Alcaligenes faecalis*
- (B) STRAIN: 1650

(ix) FEATURES:

- (A) NAME/KEY: CDS
- (B) LOCATION: 1..1071

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

ATG CAG ACA AGA AAA ATC GTC CGG GCA GCC GCC GTA CAG GCC GCC TCT
Met Gln Thr Arg Lys Ile Val Arg Ala Ala Ala Val Gln Ala Ala Ser

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T05040-92840550

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CCC	AAC	TAC	GAT	CTG	GCA	ACG	GGT	GTT	GAT	AAA	ACC	ATT	GAG	CTG	GCT	96
Pro	Asn	Tyr	Asp	Leu	Ala	Thr	Gly	Val	Asp	Lys	Thr	Ile	Glu	Leu	Ala	
			20					25					30			
CGT	CAG	GCC	CGC	GAT	GAG	GGC	TGT	GAC	CTG	ATC	GTG	TTT	GGT	GAA	ACC	144
Arg	Gln	Ala	Arg	Asp	Glu	Gly	Cys	Asp	Leu	Ile	Val	Phe	Gly	Glu	Thr	
		35					40					45				
TGG	CTG	CCC	GGA	TAT	CCC	TTC	CAC	GTC	TGG	CTG	GGC	GCA	CCG	GCC	TGG	192
Trp	Leu	Pro	Gly	Tyr	Pro	Phe	His	Val	Trp	Leu	Gly	Ala	Pro	Ala	Trp	
	50					55					60					
TCG	CTG	AAA	TAC	AGT	GCC	CGC	TAC	TAT	GCC	AAC	TCG	CTC	TCG	CTG	GAC	240
Ser	Leu	Lys	Tyr	Ser	Ala	Arg	Tyr	Tyr	Ala	Asn	Ser	Leu	Ser	Leu	Asp	
	65				70				75						80	
AGT	GCA	GAG	TTT	CAA	CGC	ATT	GCC	CAG	GCC	GCA	CGG	ACC	TTG	GGT	ATT	288
Ser	Ala	Glu	Phe	Gln	Arg	Ile	Ala	Gln	Ala	Ala	Arg	Thr	Leu	Gly	Ile	
			85					90						95		
TTC	ATC	GCA	CTG	GGT	TAT	AGC	GAG	CGC	AGC	GGC	GGC	AGC	CTT	TAC	CTG	336
Phe	Ile	Ala	Leu	Gly	Tyr	Ser	Glu	Arg	Ser	Gly	Gly	Ser	Leu	Tyr	Leu	
			100					105					110			
GGC	CAA	TGC	CTG	ATC	GAC	GAC	AAG	GGC	GAG	ATG	CTG	TGG	TCG	CGT	CGC	384
Gly	Gln	Cys	Leu	Ile	Asp	Asp	Lys	Gly	Glu	Met	Leu	Trp	Ser	Arg	Arg	
		115					120					125				
AAA	CTC	AAA	CCC	ACG	CAT	GTA	GAG	CGC	ACC	GTA	TTT	GGT	GAA	GGT	TAT	432
Lys	Leu	Lys	Pro	Thr	His	Val	Glu	Arg	Thr	Val	Phe	Gly	Glu	Gly	Tyr	
	130					135					140					
GCC	CGT	GAT	CTG	ATT	GTG	TCC	GAC	ACA	GAA	CTG	GGA	CGC	GTC	GGT	GCT	480
Ala	Arg	Asp	Leu	Ile	Val	Ser	Asp	Thr	Glu	Leu	Gly	Arg	Val	Gly	Ala	
	145				150					155					160	
CTA	TGC	TGC	TGG	GAG	CAT	TTG	TCG	CCC	TTG	AGC	AAG	TAC	GCG	CTG	TAC	528
Leu	Cys	Cys	Trp	Glu	His	Leu	Ser	Pro	Leu	Ser	Lys	Tyr	Ala	Leu	Tyr	
			165					170						175		
TCC	CAG	CAT	GAA	GCC	ATT	CAC	ATT	GCT	GCC	TGG	CCG	TCG	TTT	TCG	CTA	576
Ser	Gln	His	Glu	Ala	Ile	His	Ile	Ala	Ala	Trp	Pro	Ser	Phe	Ser	Leu	
			180					185					190			
TAC	AGC	GAA	CAG	GCC	CAC	GCC	CTC	AGT	GCC	AAG	GTG	AAC	ATG	GCT	GCC	624
Tyr	Ser	Glu	Gln	Ala	His	Ala	Leu	Ser	Ala	Lys	Val	Asn	Met	Ala	Ala	
		195					200					205				
TCG	CAA	ATC	TAT	TCG	GTT	GAA	GGC	CAG	TGC	TTT	ACC	ATC	GCC	GCC	AGC	672
Ser	Gln	Ile	Tyr	Ser	Val	Glu	Gly	Gln	Cys	Phe	Thr	Ile	Ala	Ala	Ser	
	210					215					220					

TC5040-92890860

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AGT GTG GTC ACC CAA GAG ACG CTA GAC ATG CTG GAA GTG GGT GAA CAC	720
Ser Val Val Thr Gln Glu Thr Leu Asp Met Leu Glu Val Gly Glu His	
225 230 235 240	
AAC GCC CCC TTG CTG AAA GTG GGC GGC GGC AGT TCC ATG ATT TTT GCG	768
Asn Ala Pro Leu Leu Lys Val Gly Gly Gly Ser Ser Met Ile Phe Ala	
245 250 255	
CCG GAC GGA CGC ACA CTG GCT CCC TAC CTG CCT CAC GAT GCC GAG GGC	816
Pro Asp Gly Arg Thr Leu Ala Pro Tyr Leu Pro His Asp Ala Glu Gly	
260 265 270	
TTG ATC ATT GCC GAT CTG AAT ATG GAG GAG ATT GCC TTC GCC AAA GCG	864
Leu Ile Ile Ala Asp Leu Asn Met Glu Glu Ile Ala Phe Ala Lys Ala	
275 280 285	
ATC AAT GAC CCC GTA GGC CAC TAT TCC AAA CCC GAG GCC ACC CGT CTG	912
Ile Asn Asp Pro Val Gly His Tyr Ser Lys Pro Glu Ala Thr Arg Leu	
290 295 300	
GTG CTG GAC TTG GGG CAC CGA GAC CCC ATG ACT CGG GTG CAC TCC AAA	960
Val Leu Asp Leu Gly His Arg Asp Pro Met Thr Arg Val His Ser Lys	
305 310 315 320	
AGC GTG ACC AGG GAA GAG GCT CCC GAG CAA GGT GTG CAA AGC AAG ATT	1008
Ser Val Thr Arg Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys Ile	
325 330 335	
GCC TCA GTC GCT ATC AGC CAT CCA CAG GAC TCG GAC ACA CTG CTA GTG	1056
Ala Ser Val Ala Ile Ser His Pro Gln Asp Ser Asp Thr Leu Leu Val	
340 345 350	
CAA GAG CCG TCT TGA	1071
Gln Glu Pro Ser	
355	

(2) INFORMATION FOR SEQ ID NO: 2:

(i) SEQUENCE CHARACTERISTICS:

- (A) LENGTH: 356 Amino acids
- (B) TYPE: Amino acid
- (D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: Protein

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 2:

Met	Gln	Thr	Arg	Lys	Ile	Val	Arg	Ala	Ala	Ala	Val	Gln	Ala	Ala	Ser
1				5				10					15		
Pro	Asn	Tyr	Asp	Leu	Ala	Thr	Gly	Val	Asp	Lys	Thr	Ile	Glu	Leu	Ala
				20				25					30		

Arg	Gln	Ala	Arg	Asp	Glu	Gly	Cys	Asp	Leu	Ile	Val	Phe	Gly	Glu	Thr	
		35						40					45			
Trp	Leu	Pro	Gly	Tyr	Pro	Phe	His	Val	Trp	Leu	Gly	Ala	Pro	Ala	Trp	
	50					55					60					
Ser	Leu	Lys	Tyr	Ser	Ala	Arg	Tyr	Tyr	Ala	Asn	Ser	Leu	Ser	Leu	Asp	
65					70					75					80	
Ser	Ala	Glu	Phe	Gln	Arg	Ile	Ala	Gln	Ala	Ala	Arg	Thr	Leu	Gly	Ile	
				85					90					95		
Phe	Ile	Ala	Leu	Gly	Tyr	Ser	Glu	Arg	Ser	Gly	Gly	Ser	Leu	Tyr	Leu	
			100					105					110			
Gly	Gln	Cys	Leu	Ile	Asp	Asp	Lys	Gly	Glu	Met	Leu	Trp	Ser	Arg	Arg	
		115					120					125				
Lys	Leu	Lys	Pro	Thr	His	Val	Glu	Arg	Thr	Val	Phe	Gly	Glu	Gly	Tyr	
	130					135					140					
Ala	Arg	Asp	Leu	Ile	Val	Ser	Asp	Thr	Glu	Leu	Gly	Arg	Val	Gly	Ala	
145					150					155					160	
Leu	Cys	Cys	Trp	Glu	His	Leu	Ser	Pro	Leu	Ser	Lys	Tyr	Ala	Leu	Tyr	
				165					170					175		
Ser	Gln	His	Glu	Ala	Ile	His	Ile	Ala	Ala	Trp	Pro	Ser	Phe	Ser	Leu	
			180					185					190			
Tyr	Ser	Glu	Gln	Ala	His	Ala	Leu	Ser	Ala	Lys	Val	Asn	Met	Ala	Ala	
		195					200					205				
Ser	Gln	Ile	Tyr	Ser	Val	Glu	Gly	Gln	Cys	Phe	Thr	Ile	Ala	Ala	Ser	
	210					215					220					
Ser	Val	Val	Thr	Gln	Glu	Thr	Leu	Asp	Met	Leu	Glu	Val	Gly	Glu	His	
225					230					235					240	
Asn	Ala	Pro	Leu	Leu	Lys	Val	Gly	Gly	Gly	Ser	Ser	Met	Ile	Phe	Ala	
				245					250					255		
Pro	Asp	Gly	Arg	Thr	Leu	Ala	Pro	Tyr	Leu	Pro	His	Asp	Ala	Glu	Gly	
			260					265					270			
Leu	Ile	Ile	Ala	Asp	Leu	Asn	Met	Glu	Glu	Ile	Ala	Phe	Ala	Lys	Ala	
		275					280					285				
Ile	Asn	Asp	Pro	Val	Gly	His	Tyr	Ser	Lys	Pro	Glu	Ala	Thr	Arg	Leu	
	290					295					300					
Val	Leu	Asp	Leu	Gly	His	Arg	Asp	Pro	Met	Thr	Arg	Val	His	Ser	Lys	
305					310					315					320	

32

Ser Val Thr Arg Glu Glu Ala Pro Glu Gln Gly Val Gln Ser Lys Ile
 325 330 335

Ala Ser Val Ala Ile Ser His Pro Gln Asp Ser Asp Thr Leu Leu Val
 340 345 350

Gln Glu Pro Ser
 355

(2) INFORMATION FOR SEQ ID NO: 3:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 39 Amino acids

(B) TYPE: Amino acid

(D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: Peptide

(iii) HYPOTHETIC: NO

(iii) [sic] ANTISENSE: NO

(v) FRAGMENT TYPE: N Terminus

(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Alcaligenes faecalis*

(B) STRAIN: 1650

(vii) IMMEDIATE SOURCE:

(B) CLONE: Nitrilase

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 3:

Met Gln Thr Arg Lys Ile Val Arg Ala Ala Ala Val Gln Ala Ala Ser
 1 5 10 15

Pro Asn Tyr Asp Leu Ala Thr Gly Val Asp Lys Thr Ile Glu Leu Ala
 20 25 30

Arg Gln Ala Arg Asp Glu Gly
 35

(2) INFORMATION FOR SEQ ID NO: 4:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 21 Amino acids

(B) TYPE: Amino acid

(D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: Peptide

(iii) HYPOTHETIC: NO

(iii) [sic] ANTISENSE: NO

005049462-040304

33

(v) FRAGMENT TYPE: Internal

(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Alcaligenes faecalis*

(B) STRAIN: 1650

(vii) IMMEDIATE SOURCE:

(B) CLONE: Nitrilase

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 4:

Glu	Glu	Ala	Pro	Glu	Gln	Gly	Val	Gln	Ser	Lys	Ile	Ala	Ser	Val	Ala
1				5				10						15	

Ile	Ser	His	Pro	Gln
				20

(2) INFORMATION FOR SEQ ID NO: 5:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 11 Amino acids

(B) TYPE: Amino acid

(D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: Peptide

(iii) HYPOTHETICAL: NO

(iii) [sic] ANTISENSE: NO

(v) FRAGMENT TYPE: Internal

(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Alcaligenes faecalis*

(B) STRAIN: 1650

(vii) IMMEDIATE SOURCE:

(B) CLONE: Nitrilase

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 5:

Glu	Glu	Ala	Pro	Glu	Gln	Gly	Val	Gln	Ser	Lys
1				5				10		

(2) INFORMATION FOR SEQ ID NO: 6:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 23 Base pairs

(B) TYPE: Nucleic acid

(C) STRANDEDNESS: Single

(D) TOPOLOGY: Linear

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34

- (ii) MOLECULE TYPE: DNA (genomic)
- (iii) HYPOTHETICAL: NO
- (iii) [sic] ANTISENSE: NO
- (vi) ORIGINAL SOURCE:
 - (A) ORGANISM: *Alcaligenes faecalis*
 - (B) STRAIN: 1650
- (vii) IMMEDIATE SOURCE:
 - (B) CLONE: Nitrilase
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 6:

ATGCAGACNA GNAARATCGT SCG

23

(2) INFORMATION FOR SEQ ID NO: 7:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 20 Base pairs
 - (B) TYPE: Nucleic acid
 - (C) STRANDEDNESS: Single
 - (D) TOPOLOGY: Linear
- (ii) MOLECULE TYPE: DNA (genomic)
- (iii) HYPOTHETICAL: NO
- (iii) [sic] ANTISENSE: NO
- (vi) ORIGINAL SOURCE:
 - (A) ORGANISM: *Alcaligenes faecalis*
 - (B) STRAIN: 1650
- (vii) IMMEDIATE SOURCE:
 - (B) CLONE: Nitrilase
- (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 7:

TNGCSACNGA NGCRATCTTG

20

(2) INFORMATION FOR SEQ ID NO: 8:

- (i) SEQUENCE CHARACTERISTICS:
 - (A) LENGTH: 31 Base pairs
 - (B) TYPE: Nucleic acid
 - (C) STRANDEDNESS: Single
 - (D) TOPOLOGY: Linear
- (ii) MOLECULE TYPE: DNA (genomic)
- (iii) HYPOTHETICAL: NO
- (iii) [sic] ANTISENSE: NO

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(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Alcaligenes faecalis*

(B) STRAIN: 1650

(vii) IMMEDIATE SOURCE:

(B) CLONE: Nitrilase

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 8:

TTAATCATAT GCAGACAAGA AAAATCGTCC G

31

(2) INFORMATION FOR SEQ ID NO: 9:

(i) SEQUENCE CHARACTERISTICS:

(A) LENGTH: 32 Base pairs

(B) TYPE: Nucleic acid

(C) STRANDEDNESS: Single

(D) TOPOLOGY: Linear

(ii) MOLECULE TYPE: DNA (genomic)

(iii) HYPOTHETICAL: NO

(iii) [sic] ANTISENSE: NO

(vi) ORIGINAL SOURCE:

(A) ORGANISM: *Alcaligenes faecalis*

(B) STRAIN: 1650

(vii) IMMEDIATE SOURCE:

(B) CLONE: Nitrilase

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 9:

AAGGATCCTC AAGACGGCTC TTGCACTAGC AG

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0050/49462-040504

We claim:

1. An isolated nucleic acid sequence which codes for a polypeptide having nitrilase activity, selected from the group of:
 - a) a nucleic acid sequence having the sequence depicted in SEQ ID NO: 1,
 - b) nucleic acid sequences which are derived from the nucleic acid sequence depicted in SEQ ID NO: 1 as a result of the degeneracy of the genetic code,
 - c) derivatives of the nucleic acid sequence depicted in SEQ ID NO: 1, which code for polypeptides having the amino acid sequences depicted in SEQ ID NO: 2 and have at least 95% homology at the amino acid level, with negligible reduction in the enzymatic action of the polypeptides.
2. An amino acid sequence encoded by a nucleic acid sequence as claimed in claim 1.
3. An amino acid sequence as claimed in claim 2, encoded by the sequence depicted in SEQ ID NO: 1.
4. A nucleic acid construct comprising a nucleic acid sequence as claimed in claim 1, the nucleic acid sequence being linked to one or more regulatory signals.
5. A vector comprising a nucleic acid sequence as claimed in claim 1 or a nucleic acid construct as claimed in claim 4.
6. A microorganism comprising at least one nucleic acid sequence as claimed in claim 1 or at least one nucleic acid construct as claimed in claim 4.
7. A microorganism as claimed in claim 6, where the microorganism is a bacterium of the genera *Escherichia*, *Pseudomonas* or *Alcaligenes*.
8. A process for preparing chiral carboxylic acids of the general formula I



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which comprises converting racemic nitriles of the general formula II

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in the presence of an amino acid sequence as claimed in claim 2 or 3 or a growing, dormant or disrupted microorganism as claimed in claim 6 or 7, and where at least 25 mmol of nitrile are converted per h and per mg of protein, or 25 mmol of nitrile are converted per h and per g of dry weight, into the chiral carboxylic acids,

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where the substituents and variables in the formulae I and II have the following meanings:

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* an optically active center

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R^1 , R^2 , R^3 independently of one another hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, substituted or unsubstituted aryl, hetaryl, OR^4 or NR^4R^5 and where the radicals R^1 , R^2 and R^3 are always different,

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R^4 hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, C_1 - C_{10} -alkylcarbonyl, C_2 - C_{10} -alkenylcarbonyl, aryl, arylcarbonyl, hetaryl or hetarylcarbonyl,

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R^5 hydrogen, substituted or unsubstituted, branched or unbranched C_1 - C_{10} -alkyl, C_2 - C_{10} -alkenyl, aryl or hetaryl.

9. A process as claimed in claim 8, wherein one of the substituents R^1 , R^2 or R^3 is OR^4 .

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10. A process as claimed in claim 8 or 9, wherein one of the substituents R^1 , R^2 or R^3 is aryl.

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11. A process as claimed in any of claims 8 to 10, wherein the process is carried out in an aqueous reaction solution at a pH between 4 to [sic] 11.

5 12. A process as claimed in any of claims 8 to 11, wherein from 0.01 to 10% by weight of nitrile or from 0.01 to 10% by weight of a corresponding aldehyde or ketone and from 0.01 to 10% by weight of hydrocyanic acid are reacted in the process.

10 13. A process as claimed in any of claims 8 to 12, wherein the process is carried out at a temperature between 0°C to [sic] 80°C.

15 14. A process as claimed in any of claims 8 to 13, wherein the chiral carboxylic acid is isolated from the reaction solution in yields of from 60 to 100% by extraction or crystallization or extraction and crystallization.

20 15. A process as claimed in any of claims 8 to 14, wherein the chiral carboxylic acid has an optical purity of at least 90%ee.

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A process for preparing chiral carboxylic acids from nitriles using a nitrilase or microorganisms which comprise a gene for the nitrilase

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Abstract

The invention relates to nucleic acid sequences which code for a polypeptide having nitrilase activity, to nucleic acid constructs comprising the nucleic acid sequences, and to vectors comprising the nucleic acid sequences or the nucleic acid constructs. The invention further relates to amino acid sequences which are encoded by the nucleic acid sequences, and to microorganisms comprising the nucleic acid sequences, the nucleic acid constructs or vectors comprising the nucleic acid sequences or the nucleic acid constructs.

The invention additionally relates to a process for preparing chiral carboxylic acids from the racemic nitriles.

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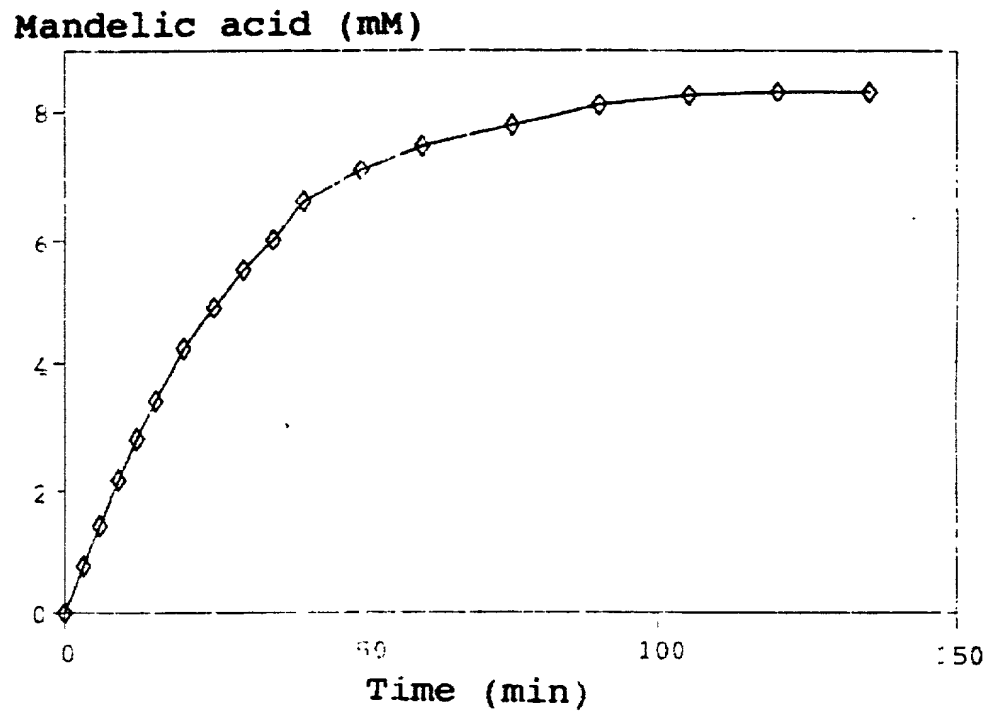
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Figure 1



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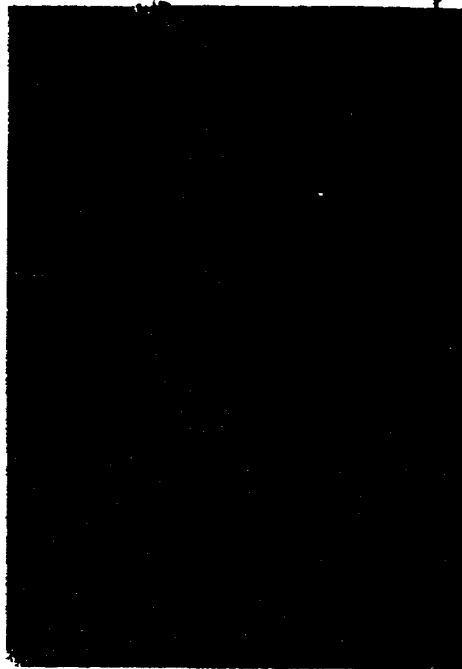
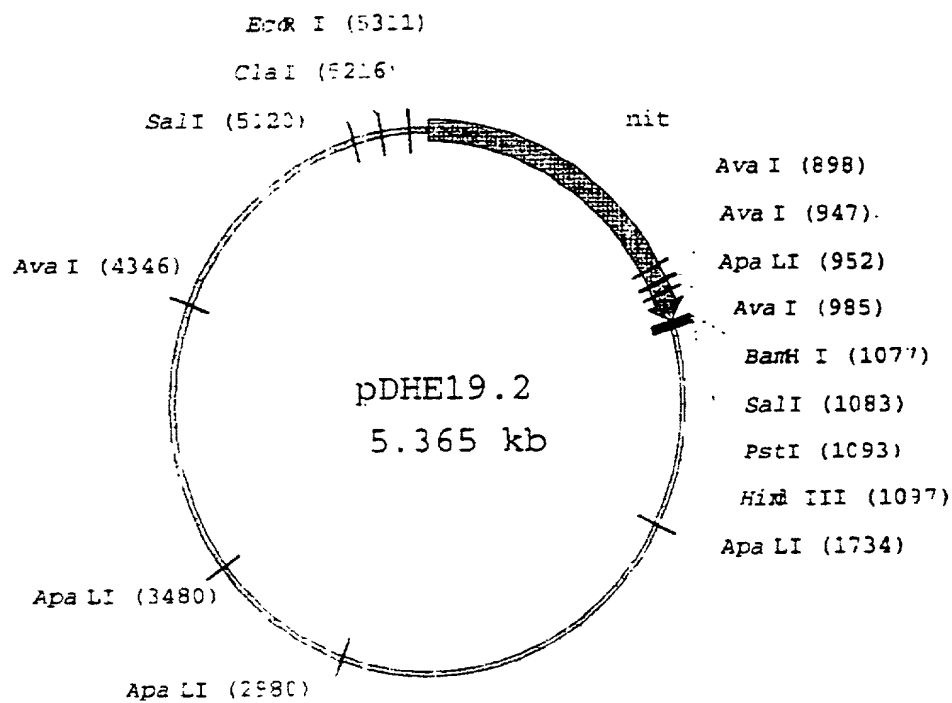


Figure 3



T05040-92890860

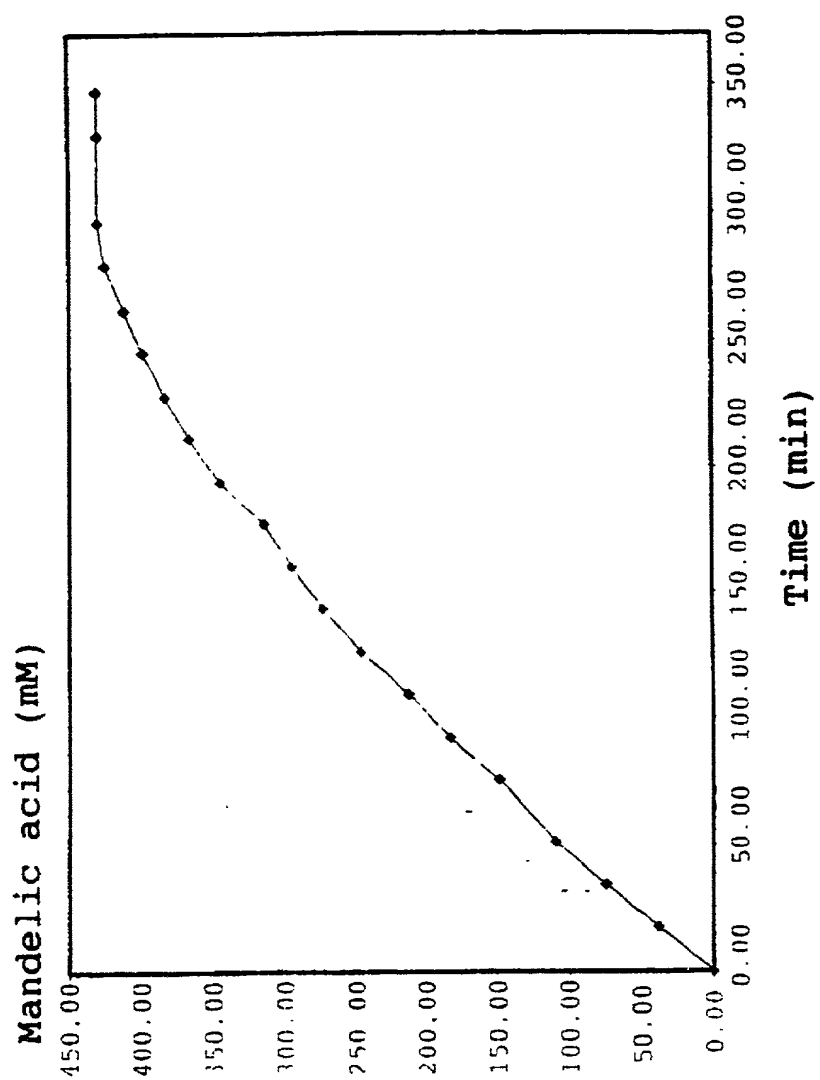
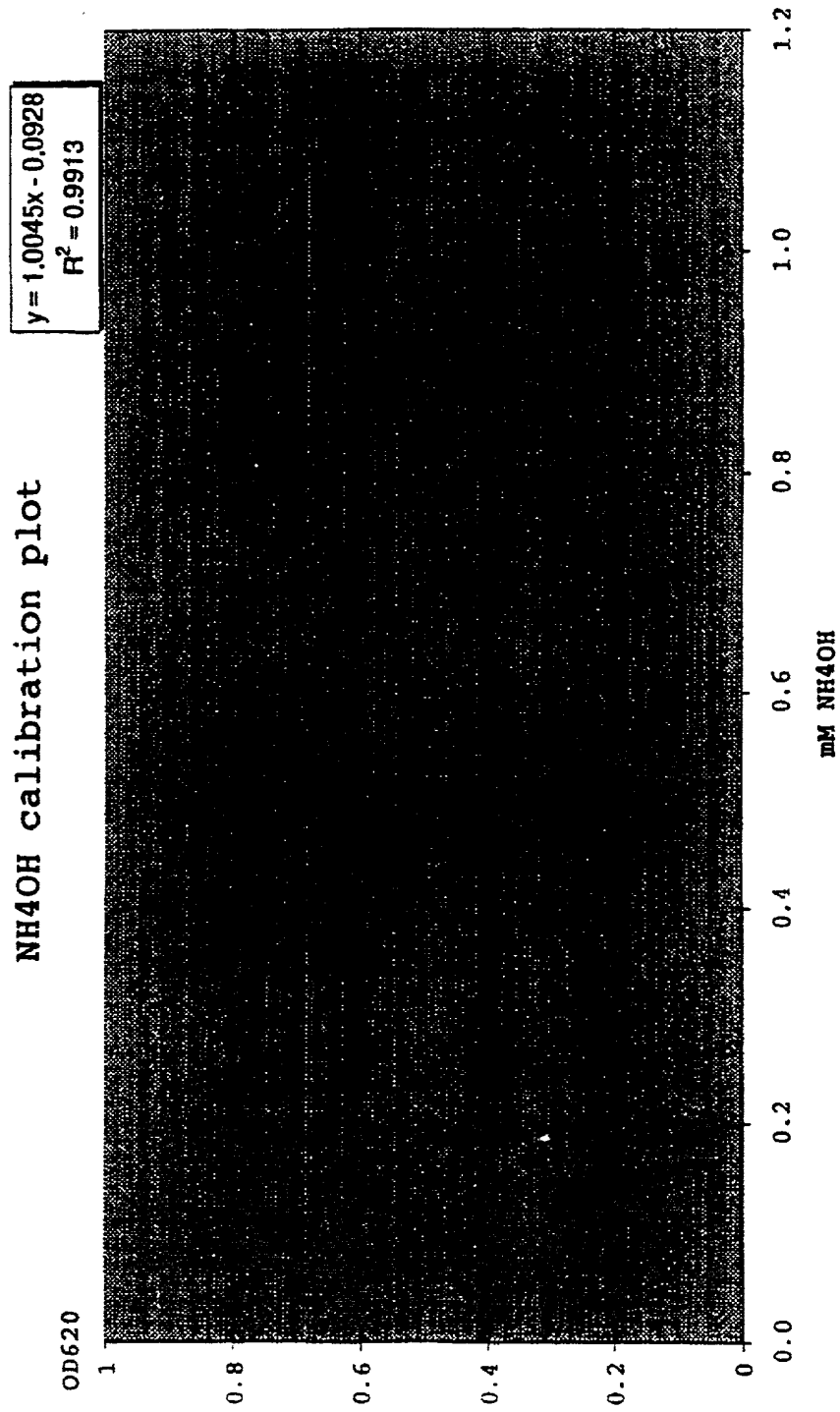


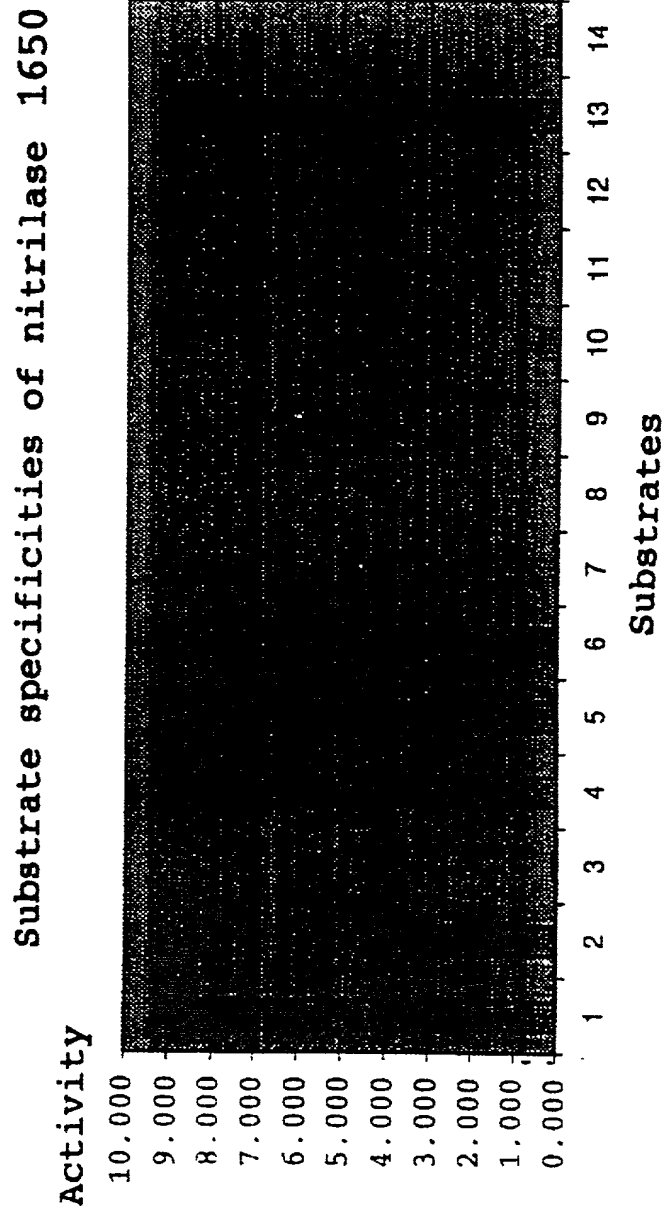
Figure 4

Figure 5



T05040-92890860

Figure 6



Declaration, Power of Attorney

Page 1 of 4

0050/049462

We (I), the undersigned inventor(s), hereby declare(s) that:

My residence, post office address and citizenship are as stated below next to my name,

We (I) believe that we are (I am) the original, first, and joint (sole) inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled

A process for preparing chiral carboxylic acids from nitriles using a nitrilase or microorganisms which comprise a gene for the nitrilase

the specification of which

☒ is attached hereto.

☐ was filed on _____ as

Application Serial No. _____

and amended on _____.

☒ was filed as PCT international application

Number PCT/EP99/07679

on October 13, 1999

and was amended under PCT Article 19

on _____ (if applicable).

We (I) hereby state that we (I) have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

We (I) acknowledge the duty to disclose information known to be material to the patentability of this application as defined in Section 1.56 of Title 37 Code of Federal Regulations.

We (I) hereby claim foreign priority benefits under 35 U.S.C. § 119(a)-(d) or § 365(b) of any foreign application(s) for patent or inventor's certificate, or § 365(a) of any PCT International application which designated at least one country other than the United States, listed below and have also identified below, by checking the box, any foreign application for patent or inventor's certificate, or PCT International application having a filing date before that of the application on which priority is claimed. Prior Foreign Application(s)

Application No.	Country	Day/Month/Year	Priority Claimed
19848129.2	Germany	19 October 1998	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No

We (I) hereby claim the benefit under Title 35, United States Codes, § 119(e) of any United States provisional application(s) listed below.

(Application Number)

(Filing Date)

(Application Number)

(Filing Date)

We (I) hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s), or § 365(c) of any PCT International application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of 35 U.S.C. § 112, I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR § 1.56 which became available between the filing date of the prior application and the national or PCT International filing date of this application.

105040-92890860

Application Serial No.

Filing Date

Status (pending, patented,
abandoned)

_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

2 And we (I) hereby appoint **Messrs. HERBERT. B. KEIL**, Registration Number 18,967; and **RUSSEL E. WEINKAUF**, Registration Number 18,495; the address of both being Messrs. Keil & Weinkauff, 1101 Connecticut Ave., N.W., Washington, D.C. 20036 (telephone 202-659-0100), our attorneys, with full power of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to sign the drawings, to receive the patent, and to transact all business in the Patent Office connected therewith.

We (I) declare that all statements made herein of our (my) own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

Declaration

Page 3 of 4

0050/049462

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Declaration

Page 4 of 4

0050/049462

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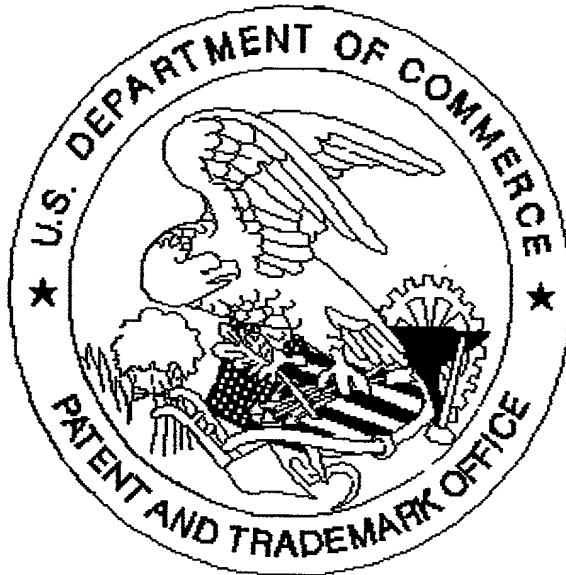
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